

# L17 FIRE RATED HIGH-TEMP CONTACT ADHESIVE

DATA SHEET  
**Tensorgrip**



As part of our **WOODWORKING** range, **L17** is a web spray adhesive designed for use in fabricating countertops, cabinets and doors using the substrates listed above.

## PRODUCT DESCRIPTION

**Tensorgrip L17** is a high performance fire rated, industrial spray contact adhesive formulated for bonding decorative HPL (high pressure laminate) to a variety of substrates. Tested for Fire Resistance.

### ADVANTAGES

- Fire rated (BS 476: Part 7: 1997, Class 1)
- Fast. High Tack
- Excellent high coverage
- 80% of final strength achieved immediately
- Full strength achieved in 24 hours
- Fast drying with long open time
- Excellent green strength and high heat resistance
- Over 105°C temperature resistant
- No ODS (Ozone Depleting Substances)

## DIRECTIONS FOR USE

- **TensorGrip L17** is designed as a portable, self-contained spray system for field or shop applications.
- Apply adhesive to both surfaces to be mated, at 80% to 100% coverage.
- Allow enough time (2-4 minutes or until dry to the touch) for the adhesive to become tacky before bonding.
- Parts should be mated with as much pressure as practical.
- Normal coverage required with web spray pattern is approximately 80%; however, porous surfaces may need a second coat. Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in 1-3 days.
- Canister system will spray adequately above 15°C. Canister system should be kept in warm area. In the event that the canister gets abnormally chilled, freezes or gives poor or sputtering spray, it should be warmed up before continued usage. Warming canister by immersion in warm water is recommended.
- Notice!!! Do not store at temperatures over 50°C.

### CANISTER STORAGE/CHANGE OVER

- If you choose to leave the hose and spray gun on the canister, leave the valve on the canister open. Do not disconnect the hose/gun from the canister. Close and lock the spray gun.
- To change or disconnect canister: turn canister valve to the off position, spray out remaining adhesive left in the hose, disconnect the spray hose and gun from the canister.
- Reconnect the spray hose to a new canister of adhesive. OR if you are NOT connecting to a new canister, connect hose to canister of cleaning solvent (sold separately) and spray out until liquid is clear which indicates that the hose and gun is clean.

### QUIN GLOBAL AU

63 Hincksman St, PO Box 6196, Queanbeyan, Australia, NSW 2620  
PH: +61 2 6175 0574 | sales.au@quin-global.com | www.quinlobal.com



**Tensor**<sup>®</sup>

# LI7 FIRE RATED HIGH-TEMP CONTACT ADHESIVE

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## CHEMICAL TECHNICAL DATA

### TYPICAL PROPERTIES

- |                       |  |
|-----------------------|--|
| • Total Solids        | 22-28%                                       |
| • VOC Content         | 161 g/L                                      |
| • Color               | Clear  |
| • System Flammability | Non-Flammable Adhesive; Flammable Propellant |
| • Solvent System      | Methylene Chloride                           |
| • Dry time            | 2-4 mins dependent on temp & humidity        |
| • Open time           | Long   |
| • Shelf Life          | 18 months from date of manufacture           |

### PACKAGING

- |         |                     |
|---------|---------------------|
| • 500ml | Aerosol Can         |
| • 22L   | Disposable Canister |
| • 220L  | Returnable Canister |

## STORAGE

### HANDLING & STORAGE

- Consult Material Safety Data Sheet prior to use.
- Do not store at temperatures over 50°C.
- Avoid exposure to direct sunlight.
- Do not store directly on concrete floor.
- Always store above 15°C
- When connected, keep valve open and hose pressurized at all times
- Always test our adhesives to determine suitability for your particular application prior to use in production

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