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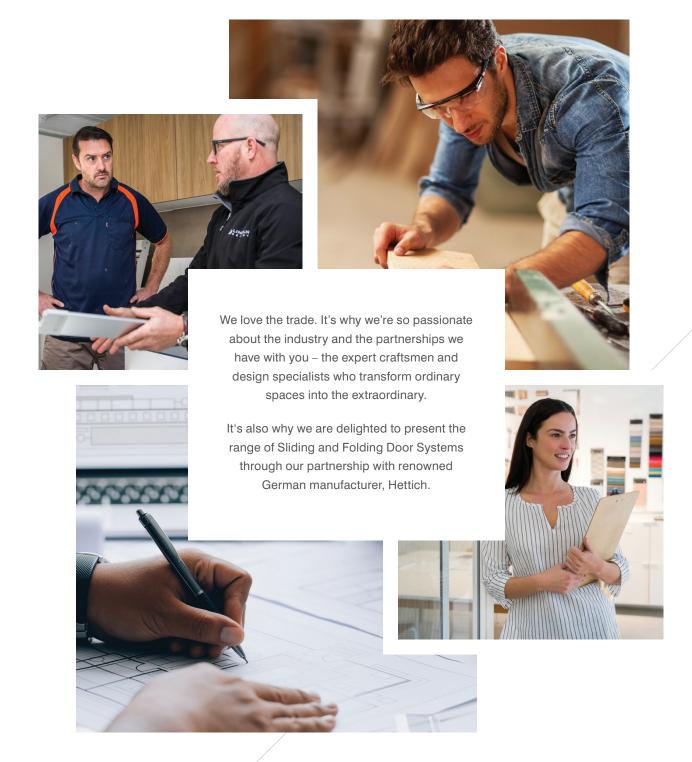




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▶ Range summary / technical comparison

	TopLine XL	TopLine L	SlideLine M, overlay
Page	4 - 10	12 - 19	20 - 27
Description	Top running Sliding door system for large cabinets with 2, 3 or 4 doors	Top running sliding door system for tall cabinets with 2 or 3 doors	Bottom running sliding door system with one runner
Number of tracks	2	2	1
Door action	Horizontal	Horizontal	Horizontal
Door position	Overlay	Overlay	Overlay
Door weight	100 kg max.	50 kg max.	30 kg max.
Door material	Wood	Wood	Wood Aluminium Glass
Door width mm	600 - 2000 mm	550 - 1500 mm	300 - 1800 mm
Door height mm	2600 mm max.	2600 mm max.	2000 mm max.
Silent System	Soft closing, Soft opening	Soft closing, Soft opening, soft colliding	Soft closing, soft opening, Soft colliding



► TopLine XL / top running



Advanced technology, discreet look

Floor to ceiling, large format sliding door units make statements and provide visual clarity in a room. The new TopLine XL sliding door fitting from Hettich is the key to creating cabinets with a focus on exquisite design. The system sets new standards in terms of practical convenience and secure, straightforward installation.



Impressive user convenience: Easily opens, gently closes, minimal noise.



Perfect finish:Stick on decorative tapes in two colours add a finishing touch to the runner profile.



Elegant clip in installation: Floor to ceiling cabinets without visible screws.



Practical convenience: The centre door intuitively opens to the right and left.



Innovative floor standing guard: Doors can be set down on the floor without having to worry about damaging them, the guide components glide up automatically.



Perfect overlay adjustment: Tool-less adjustment of closed doors with immediately visible results.



Simple height adjustment: From the front when doors are closed or from the side if they are very close to the ceiling.



- ► TopLine XL / top running
- Summary



Performance summary

- ▶ Design principle
- **▶** General information
- ▶ Door format and door weight



Planning dimensions in brief

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System components

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Accessories

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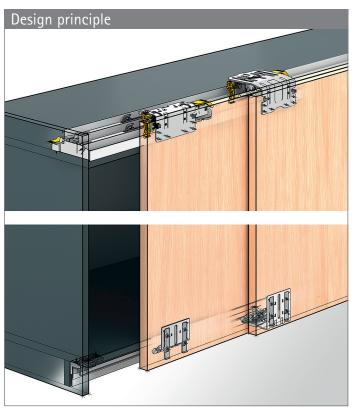


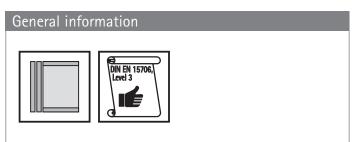
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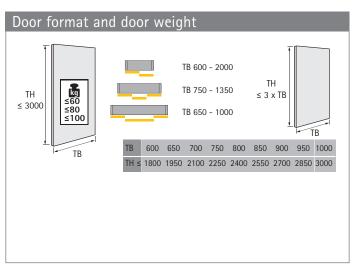
- ▶ Design advice sliding door systems
- **▶** Quality criteria

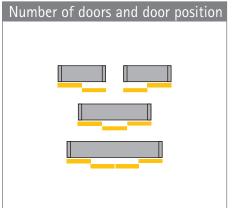
126 - 128

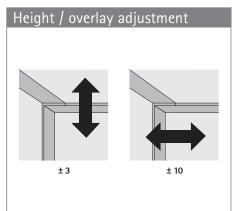
- ► TopLine XL / top running
- Performance summary



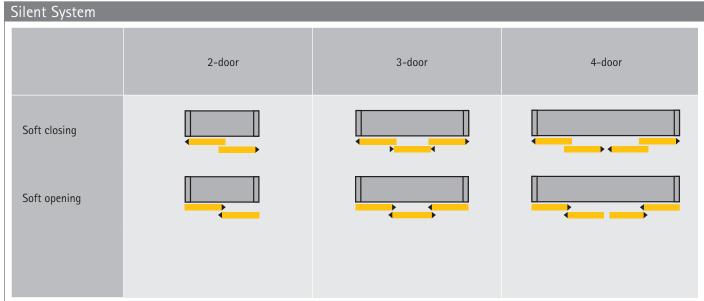






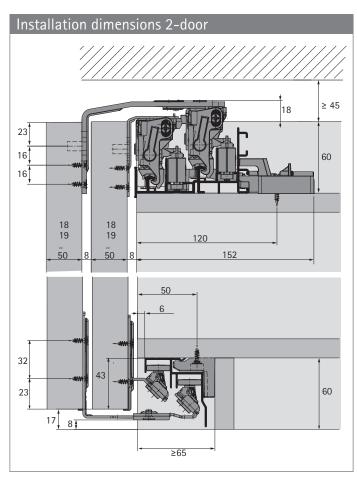


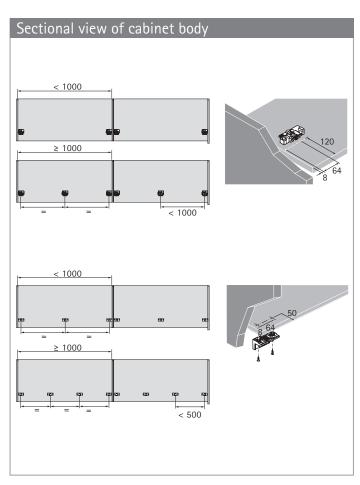


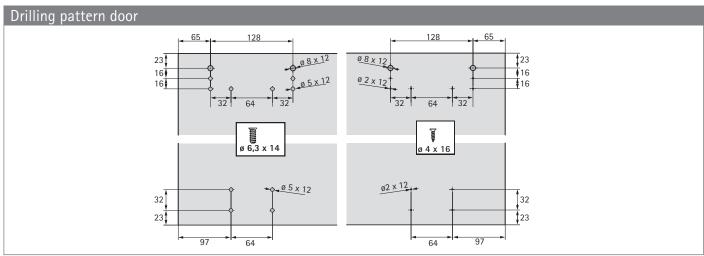


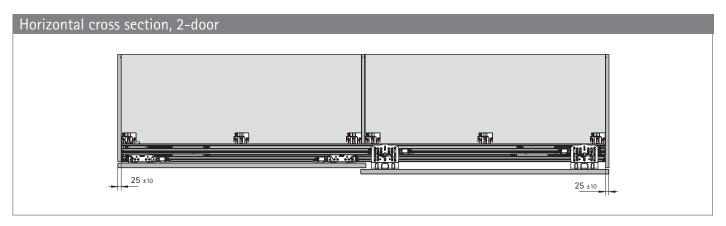


- **▶** TopLine XL / top running
- ▶ Planning dimensions in brief



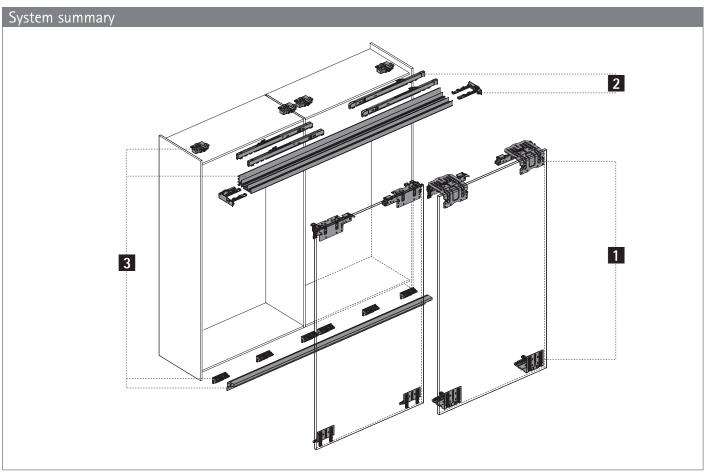


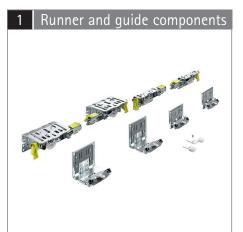


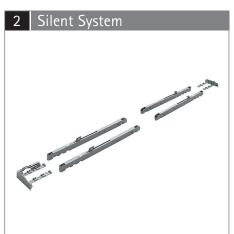




- ► TopLine XL / top running
- **▶** System components















- ▶ TopLine XL / top running
- System components

1 Set of runner and guide components

▶ Set contains all runner and guide components for 2 / 3 / 4-door sliding door cabinets and wardrobes

Illustration	Maximum door thickness in mm	Maximum door weight in kg	Order no. / Nur 2-door	mber of doors 3-door	4-door	PU
	18 - 30	60	7113706	7113709	7113712	1 set
	22 - 30	80	7113707	7113710	7113713	1 set
	32 - 40	100	7113708	7113711	-	1 set

2 Damping Silent System

- ▶ Set contains soft closing and opening elements as well as end caps
- ▶ 3-door set includes centre door Silent System for opening the door to the left and right
- ▶ 4-door set includes synchronisation components for simultaneously opening the centre doors

Illustration	ustration Door weight kg Order no. / Number of doors				PU
		2-door	3-door	4-door	
			—		
	15 - 35	7113714	7113717	7113720	1 set
	30 - 80	7113715	7113718	7113721	1 set
	60 - 100	7113716	7113719	-	1 set

3 Runner and guide profiles

Profile set

- ▶ Set contains one runner and one guide profile for clip on installation and clips for profile attachment
- ▶ On request, Silent System elements can be premounted for customised sets
- ▶ Runner / guide profiles: aluminium, silver anodised

Illustration	Length mm	Order no.	PU
THE RESERVE	4000	7113722	1 set

Advice	
Accessories for sliding door systemsDesign advice	121 - 125 126 - 128



- ► TopLine XL / top running
- **▶** System components

4 System accessories

Cover profile

Illustration	Description	Length mm	Order no.	PU
	 For covering running components on front most door Can be shortened as required 	2000	7113723	1 set

Coloured set

▶ Self adhesive decorative tape for easy application to the visible surface of the runner profile

Illustration	Colour	Length mm	Profile Height mm	Order no.	PU
	black	4000	25	7113756	1 set
0	white	4000	25	7113759	1 set

Adjustment fitting

Illustration	Description	Order no.	PU
	 Can be used for straightening warped furniture front or also as a precautionary measure to prevent doors from warping At least one set of adjustment fittings should be used per sliding door 	7113636	1 set

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► Accessories for sliding door systems

121 - 125

Design advice







► TopLine L / top running



Convenience in a new class

TopLine L lets you create sliding doors in a new dimension: fascinatingly easy to open and close and first class Silent System performance. Even heavy doors run with incredible ease, almost appearing to float. Fitted with TopLine L, sliding door cabinets and wardrobes provide a fascinatingly

new experience in practical convenience. The whole picture is completed by straightforward, time saving door installation with stacked runners that clip on without the need for tools.



Gentle and quiet: First class practical convenience and a feel of luxury from Silent System.





Easy and cost effective:
Stacked runners fort intuitive and secure door installation.



Fascinatingly convenient:
Doors open and close with a
particularly smooth and gentle
action.



In a matter of seconds: Soft closing element easy to fit in the runner profile.



Saves time: The guide profile simply clips into place – involving no tools.



Easy and continuously variable:

Adjusting door reveal very easily.



- **▶** TopLine L / top running
- Summary



Performance summary

Design principle

- **▶** General information
- ▶ Door format and door weight



Planning dimensions in brief

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System components

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Accessories

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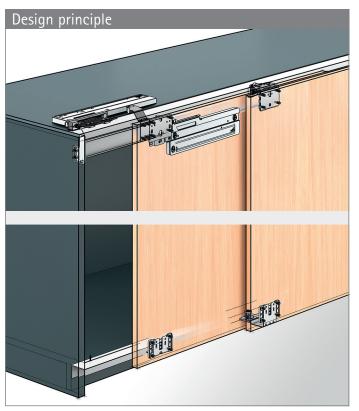
Technical information

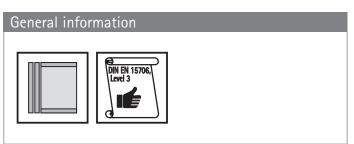
▶ Design advice sliding door systems

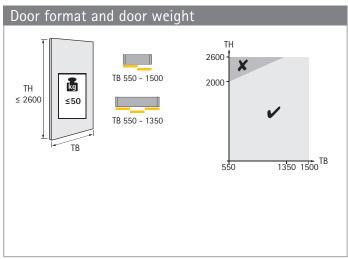
126 - 128

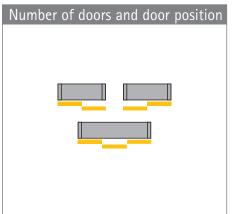
▶ Quality criteria

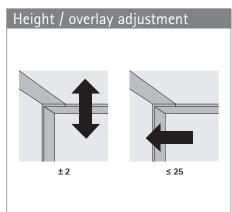
- ► TopLine L / top running
- Performance summary



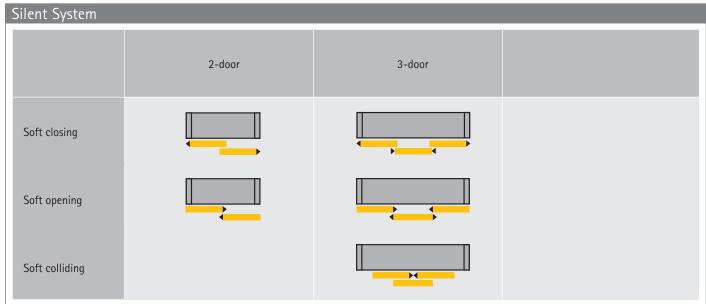




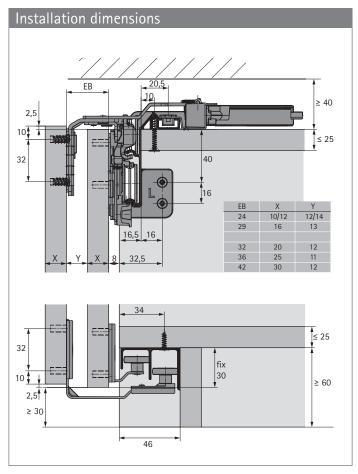


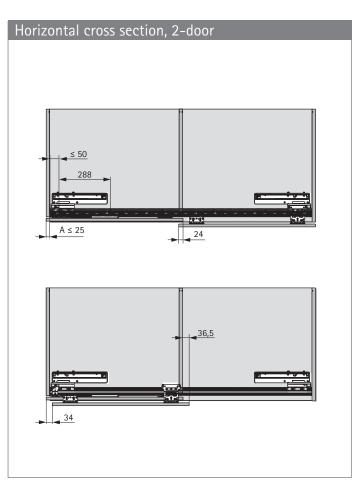


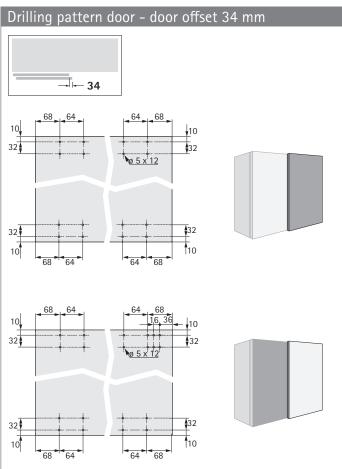


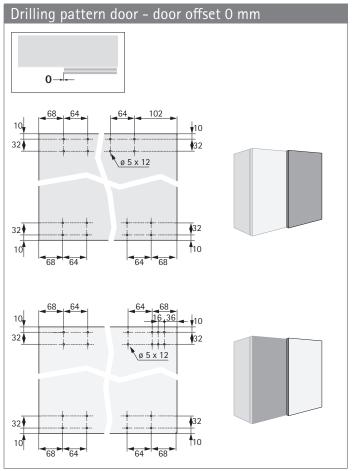


- **▶** TopLine L / top running
- ▶ Planning dimensions in brief

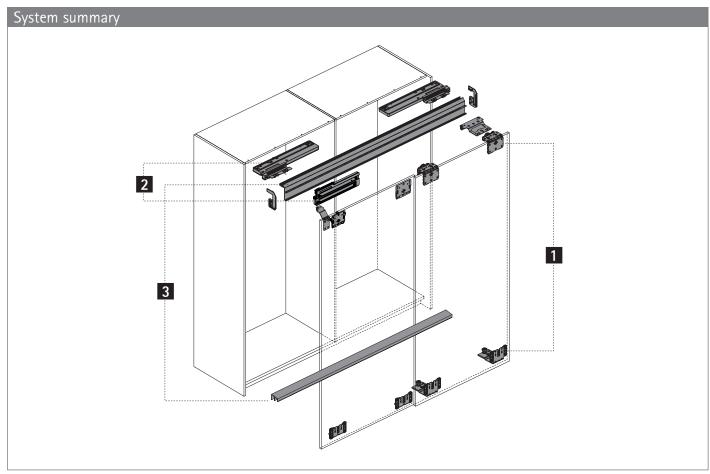


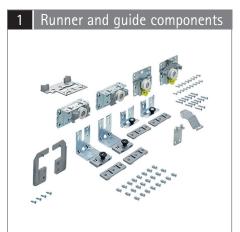


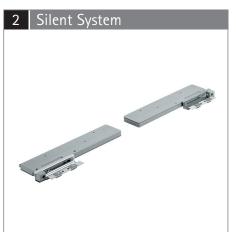




- ► TopLine L / top running
- **▶** System components











- ► TopLine L / top running
- System components

1 Runner and guide components

▶ Set comprises runner and guide components as well as fixing material for 2 or 3-door sliding door cabinets

Illustration*	Maximum	Maximum	Order no. / nur	nber of doors		PU
	door thickness mm	door weight kg	2-door, left	2-door, right	3-door	
	10 - 16	50	7113726	7113727	7113728	1 set
	18 - 30	50	7113637	7113638	7113639	1 set

2 Silent System

Silent System soft closing

- Set comprises all soft closing elements for 2 or 3-door sliding door cabinets
- 3-door set includes middle door Silent System for opening the door to the left and right

Illustration	Maximum door weight kg	Order no. / number of doors		PU
		2-door	3-door	
	50	7113640	7113730	1 set
Contract of the Contract of th	20	7113729	7113731	1 set

Silent System soft opening

▶ Set comprises all soft opening elements for 2 or 3-door sliding door cabinets

Illustration	Maximum door weight kg	Order no. / number of doors		PU
		2-door	3-door	
31	50	7113641	7113733	1 set
	20	7113732	7113734	1 set

Silent System soft colliding

Illustration	Description	Order no.	PU
	Set includes soft colliding for the rear most doors of 3-door sliding door cabinets	7113735	1 set

3 Runner and guide profiles

Profile set

- Set comprises 1 runner profile and 1 guide profile
- ▶ Runner / guide profiles: aluminium, silver anodised

Illustration	Length mm	Order no.	PU
	4000	7113642	1 set

- ► TopLine L / top running
- **▶** System components

4 System accessories

Cover profile

Illustration	Description	Order no.	PU
	 To cover the distance between the running components on the front most door Length 1500 mm Can be shortened as required Grey plastic with paintable surface 	7113736	1 set

Set for thin door

Illustration	Description	Order no.	PU
	► Set comprises special sleeves and screws for mounting template on a thin door in a thickness of 10 - 12 mm	7113737	1 set

Coloured set

▶ Self adhesive decorative tape for easy application to the visible surface of the runner profile

Illustration	Colour	Length mm	Profile Height mm	Order no.	PU
	black	4000	16	7113754	1 set
0	white	4000	16	7113757	1 set

Advice

▶ Accessories for sliding door systems

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Design advice





- ► TopLine L / top running
- **▶** System components

Adjustment fitting

Illustration	Description	Order no.	PU	
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	 Can be used for straightening warped furniture fronts or also as a precautionary measure to prevent doors from warping At least one set of adjustment fittings should be used per sliding door 	7113636	1 set	

Adjustment fitting for thin doors

Illustration	Description	Order no.	PU
	 For doors / fronts in thicknesses of 10 - 12 mm Can be used for straightening warped furniture fronts or also as a precautionary measure to prevent doors from warping At least one set of adjustment fittings should be used per sliding door 	7113741	1 set

d١	dν	dvi	dvic

▶ Accessories for sliding door systems 121 - 125 ▶ Design advice



▶ SlideLine M / bottom running



Design upgrade for furniture

SlideLine M upgrades the practical value and design of furniture. Living room storage units and shelf systems, kitchen wall units as well as bathroom furniture and office cabinets. The versatile system is suitable for all common furniture constructions with wooden, glass or aluminium

frame doors. Profiles are available for several shelf thicknesses. The Silent System is integrated on the running component and slows down door running action in closing, opening and colliding direction.



Including a feel of luxury:Silent System in closing, opening and colliding direction.



Tool-less fast installation: Sliding doors easy to install.



Spot on: Integrated height adjustment for perfectly aligned doors.



Fast and easy: Profiles are simple screw mounted to the assembled cabinet body.



Create furniture with a focus on design: Stick on decorative tapes in four colours add a finishing touch to the runner profile.



Design in motion:SlideLine M provides customised design options.





- ▶ SlideLine M / bottom running
- Summary



Performance summary

▶ Design principle

- **▶** General information
- ▶ Door format and door weight



Planning dimensions in brief

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System components

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Accessories

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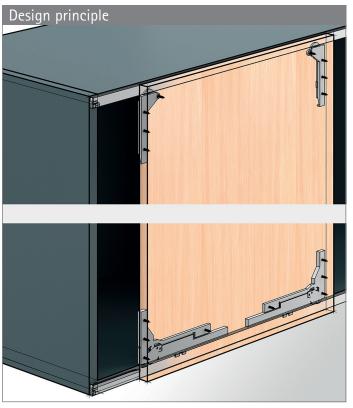


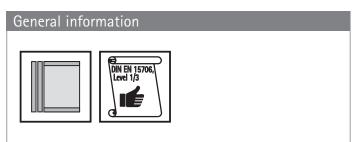
Technical information

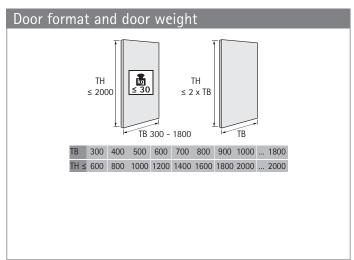
- ▶ Design advice sliding door systems
- **▶** Quality criteria

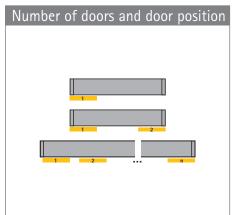
126 - 128

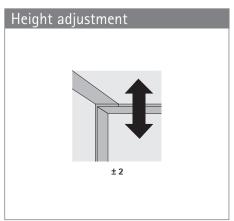
- ▶ SlideLine M / bottom running
- Performance summary

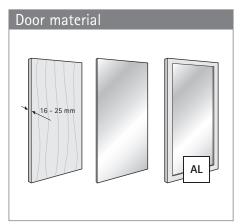


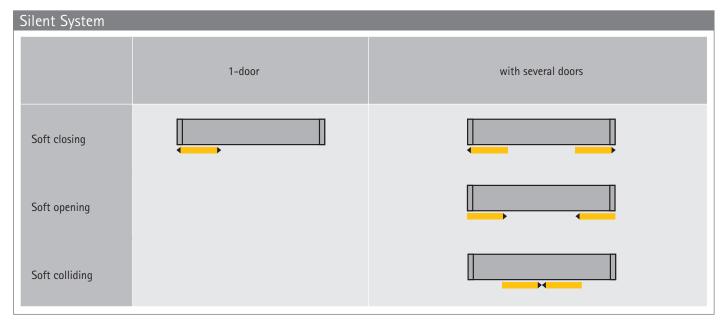




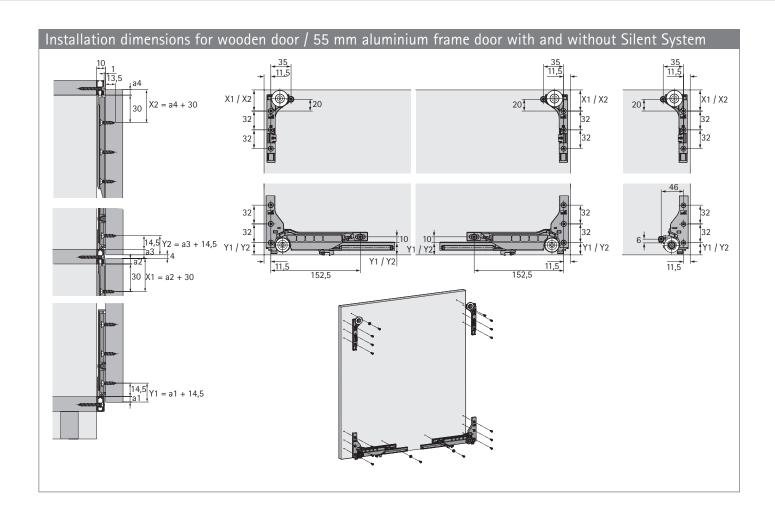






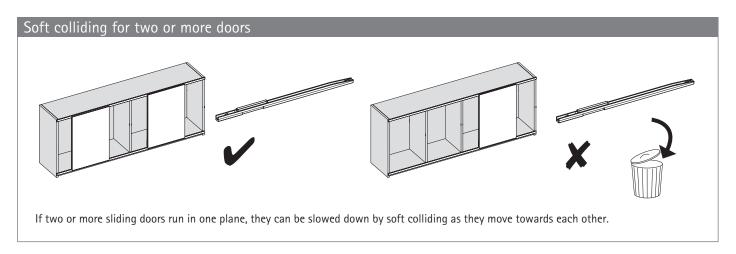


- ▶ SlideLine M / bottom running
- ▶ Planning dimensions in brief

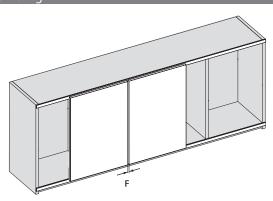




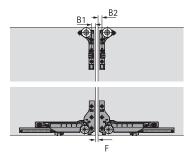
- ▶ SlideLine M / bottom running
- ▶ Planning dimensions in brief



Installation dimensions for soft colliding



The centre reveal F between two wooden doors can be influenced by the position of drill holes B1 and B2 for the running and guide components. Use of the standard drilling pattern produces a centre reveal of F = 10 mm.

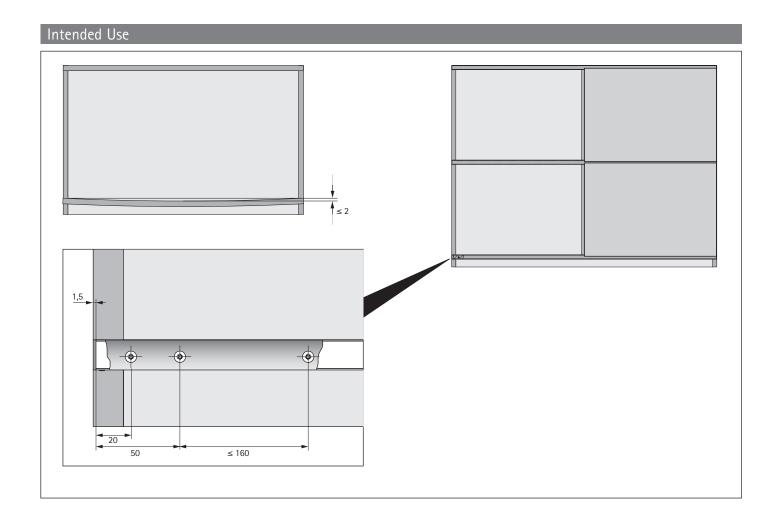


Centre reveal F	Drilling position B1 mm	Drilling position B2 mm
10	11,5	11,5
8	12,5	12,5
6	13,5	13,5
4	14,5	14,5
2	15,5	15,5

Depending on door width, door height and closing speed, door tops may collide if the centre reveal is < 10 mm. For this reason, Hettich recommends a centre reveal F of 10 mm for aluminium framed doors and glass doors.



- ▶ SlideLine M / bottom running
- Planning dimensions in brief



Intended use

The SlideLine M furniture fitting is intended for application in furniture and use in dry indoor environments where it is protected from the elements. The version of the fitting with Silent System meets the requirements under DIN EN 15706 Level 3. The version of the fitting without Silent System meets the requirements under DIN EN 15706 Level 1.

Technical specifications

Door weight: up to 30 kg
Door size: min.

 Door size:
 min.
 max.

 Width:
 300 mm
 1800 mm

 Height:
 300 mm
 2000 mm

Max. height H for width W: $H \le 2 B$

Shelf thicknesses: 15 mm, 16 mm, 18 mm, 19 mm, 22 mm, 25 mm

Height adjustment: +/- 2.0 mm

When constructing furniture, it is important to note that the sliding door must be no higher than twice its width. Up to this relative height, SlideLine M meets the above-stated quality and safety requirements under DIN EN 15706. If the specified maximum relative height is exceeded, the furniture construction must undergo a function and safety test as defined in the relevant furniture standard.

Under DIN EN 15706 Level 1, the version of the fitting without Silent System is approved for use if it passes the 2 kg closing test specified there. If a higher load capacity is to be reached, e.g. on the grounds of requirements defined in a relevant furniture standard, this must be ensured by the fabricator in terms of furniture design (e.g. inset installation).

Safety risk

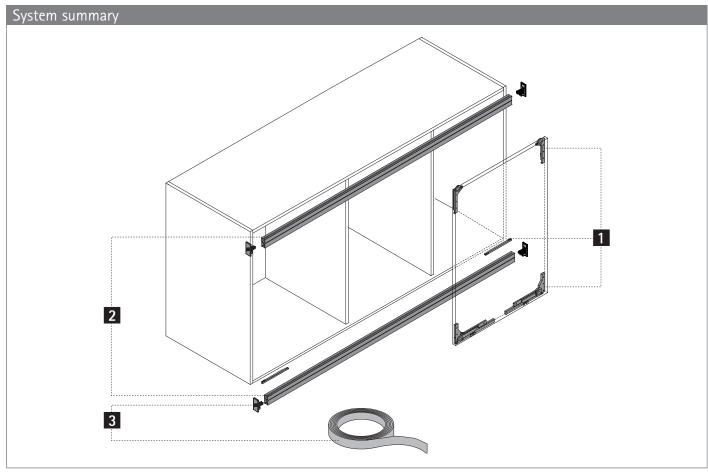


The SlideLine M sliding door fitting is only suitable for applications in which the design of furniture and its dimensional accuracy are capable of ensuring that the top and bottom runners always remain parallel (i.e. also in the case where there is a particularly heavy load on a shelf to which a runner is connected) with a tolerance of no more than +/- 1 mm from the specified distance between both runners.

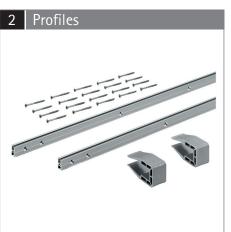
Any failure to meet this requirement, e.g. as a result of sag in the panel to which the bottom runner is mounted, presents a safety risk (door falling out of the runner) that may cause personal injury. The stops must be securely mounted in the profile or safety could be put at risk (from door coming off at side) which may result in personal injury.



- ▶ SlideLine M overlay / bottom running
- **▶** System components











- ▶ SlideLine M, 1-track / bottom running
- System components

1 Runner and guide components

- Set contains all the components required for 1 sliding door with wooden or 55 mm aluminium frame profiles
- Suitable self tapping screws must be used for installation on the aluminium frame

Illustration	Silent system	Max. door weight kg	Min. door width mm	Order no.	PU
: 1	with soft closing,	10	450	7113743	1 set
on the same	opening and colliding	30	450	7113744	1 set
	without	30	300	7113745	1 set

2 Profiles

- Including mounting clips for easy profile installation
- If long enough, profiles can be cut into two and used as top and bottom profiles
- Aluminium, silver anodised

Illustration	Number of profiles	Profile height mm	Shelf thickness mm	Length mm	Order no.	PU
	Profile set 2 profiles	16	15, 16	4000	7113746	1 set
		18	18, 19	4000	7113747	1 set
		25	25	4000	7113748	1 set
	Profile set, 1 profile (Set of single profiles as upgrade for furniture applications with doors running across each other)	16	15, 16	4000	7113749	1 set
		18	18, 19	4000	7113750	1 set
		25	25	4000	7113751	1 set

3 Coloured sets

- For concealing the runner profiles with a coloured cover
- Set contains all the components required for concealing 1 runner profile with a coloured cover
- Note: for each profile set of 2 profiles, please order 2 coloured sets separately

Illustration	Profile height mm	Length mm	Order no. / colour		PU	
			silver	black	white	
C Production of the second of	16	4000	7113752	7113754	7113757	1 set
	18	4000	7113753	7113755	7113758	1 set
	25	4000	7113663	7113756	7113759	1 set



▶ Range summary / technical comparison

	SlideLine M, inset	SlideLine 55 Plus	TopLine 25 / 27
Page	30 - 36	38 - 47	48 - 55
Description	Bottom running sliding door system with one or two runners	Bottom running sliding door system with two runners	Top running sliding door system for cabinets with 1, 2 or 3 doors
Number of tracks	2	2	1/2
Door action	Horizontal	Horizontal	Horizontal
Door position	Inset	Inset / overlay	Inset
Door weight	30 kg max.	 15 kg max. with plastic profile 30 kg max. with aluminium profile 	25 kg max.
Door material	Wood	Wood	Wood
Door width mm	300 - 1800 mm	400 - 2000 mm	500 - 1750 mm
Door height mm	2000 mm max.	700 - 1500 mm	2000 mm max.
Silent System	Soft closing, soft opening, soft colliding	Soft closing, soft opening	Soft closing



▶ Range summary / technical comparison

KA 5740
56 - 61
Retractable door system for doors that slide into the sides of the cabinet body when opened
-
Horizontal
Inset
8 kg max.
Wood
300 - 600 mm
1500 mm max.
No



▶ SlideLine M / bottom running



One system, countless applications

SlideLine M makes child's play of designing and assembling 2 or 3-door cabinets. Whether in the kitchen wall unit, as a clever alcove solution, in children's bedroom furniture or in the sideboard: SlideLine M impresses with its tremendous

versatility. Wooden doors are slowed down gently and quietly in closing, opening and colliding direction. The runner and guide profiles can be installed on all sorts of cabinet body and worktop materials.



Design option:SlideLine M - the multi-talented runner in the kitchen.



No risk of trapping little feet: SlideLine M provides safety and security.



Tried and tested system:Use of the standard SlideLine M fitting sets.



Installation options: The profiles can either be screwed on, stuck on or slot in mounted.



One runner, two tracks: Score with application diversity thanks to SlideLine M.



Tool-less fast installation: Sliding doors easy to install.





- ▶ SlideLine M / bottom running
- Summary



Performance summary

▶ Design principle

- **▶** General information
- ▶ Door format and door weight



Planning dimensions in brief

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System components

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Accessories

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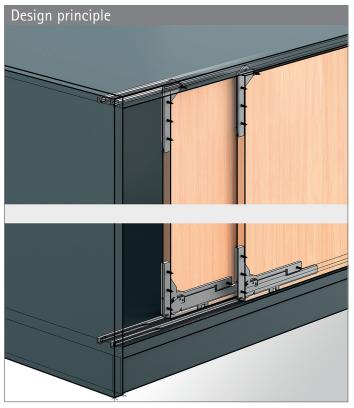


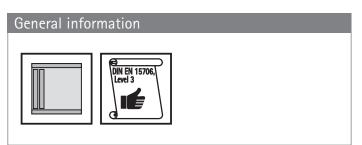
Technical information

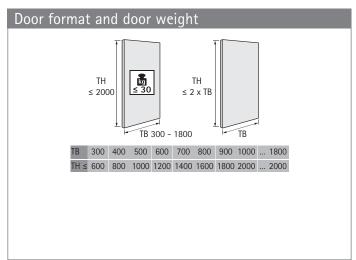
- ▶ Design advice sliding door systems
- **▶** Quality criteria

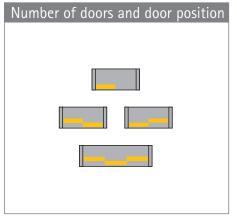
126 - 128

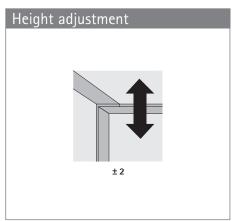
- ▶ SlideLine M / bottom running
- Performance summary



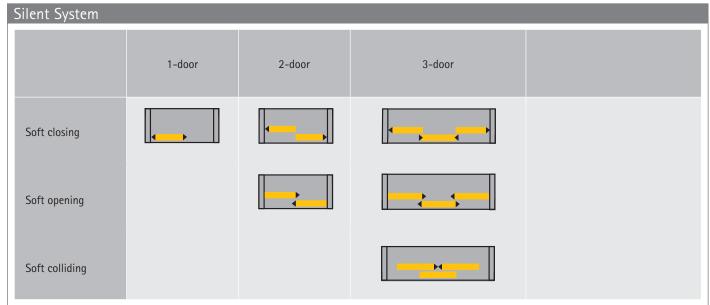




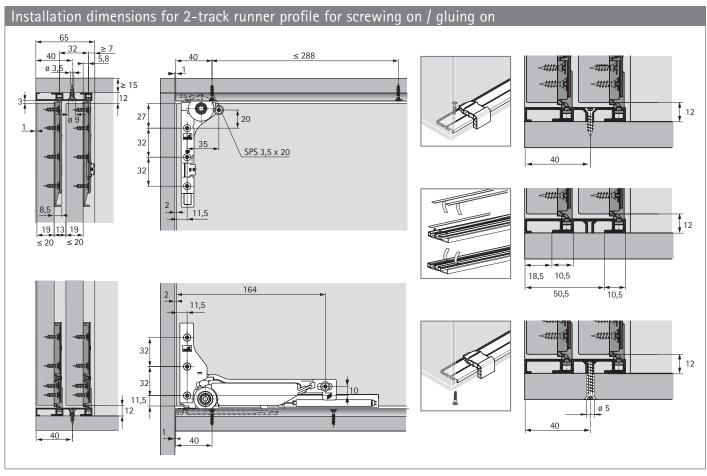


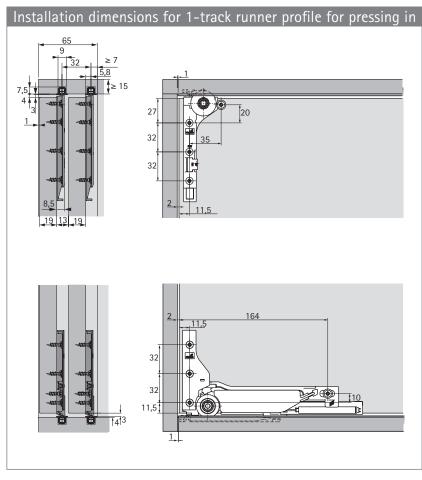


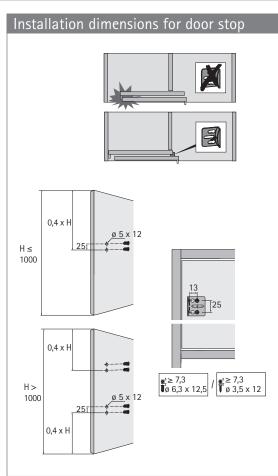




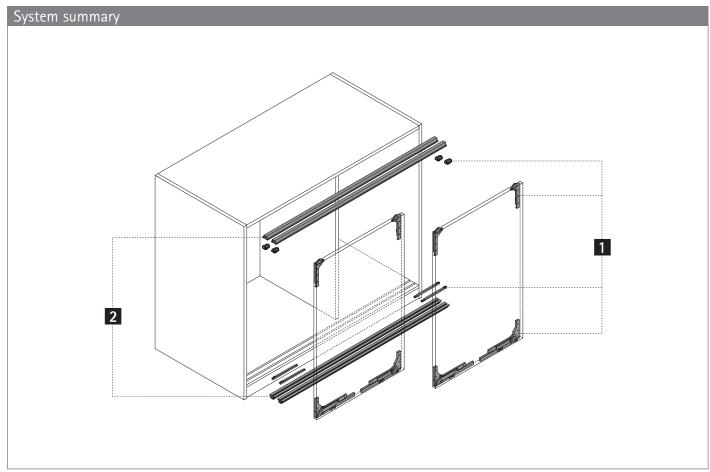
- ▶ SlideLine M / bottom running
- ▶ Planning dimensions in brief



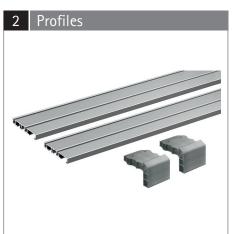




- ▶ SlideLine M inset / bottom running
- **▶** System components









- ▶ SlideLine M, 2-track / bottom running
- System components

1 Runner and guide components

- Set contains all the components required for 1 sliding door with wooden or 55 mm aluminium frame profiles
- Suitable self tapping screws must be used for installation on the aluminium frame

Illustration	Silent system	Max. door weight kg	Min. door width mm	Order no.	PU
with soft closing, opening and colliding	with soft closing, opening	10	450	7113743	1 set
	30	450	7113744	1 set	
	without	30	300	7113745	1 set

2 Profiles

- Sets contain all profile components for a 2 or 3-door cabinet or wardrobe
- Aluminium, silver anodised

Illustration	Description	Length mm	Order no.	PU
	▶ 2-track runner profile without holes for screwing on in the screw slot or for sticking on with suitable adhesive tape	2500	7113761	1 set
	▶ 1-track runner profile for pressing into the slot	2500	7113762	1 set
	▶ 2-track profile with holes for screwing on	2500	7113763	1/100 ea.
	▶ 1-track runner profile for pressing into the slot	2500	7113764	1/100 ea.

Accessories for sliding door systems

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▶ Design advice



- ▶ SlideLine M, 2-track / bottom running
- **▶** System components

3 System accessories

Fixing screws

Illustration	Description	Shelf thickness mm	Order no.	PU
	► For 2-track runner profile for invisible	16	7113765	1 set
	attachment in screw slotOne set of screws must be used for each profile set	18 - 19	7113766	1 set
		25	7113767	1 set

Adhesive tape

Illustration	Description	Order no.	PU
	 Double sided adhesive tape for sticking on 2-track runner profile 5 metres of adhesive tape must be used per runner profile in a length of 2500 mm Using adhesive tape requires a suitable, cleaned surface Supplied on 25 m roll Easily shortened 	7113768	1/4 ea.

Advice

▶ Accessories for sliding door systems

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Design advice







▶ SlideLine 55 Plus / bottom running



Attraction for the office

SlideLine 55 Plus combines superb convenience and design with unbeatable value for money. SlideLine 55 Plus brings smooth and quiet running action to sliding doors – if preferred, with integrated Silent System. The fitting permits

tool-less precision adjustment. Particularly in conjunction with overlay doors, this creates furniture with a high quality aura all of its own.



Efficient: Wide opening sliding doors for optimum use of storage space.



Invisible:No loss of storage space thanks to integrated Silent System.



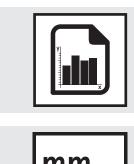
Versatile: Furniture can be designed with inset or overlay doors using just one system.



Space efficient:Sliding doors provide greater freedom of movement at the workplace.



- ▶ SlideLine 55 Plus / bottom running
- Summary



Performance summary

▶ Design principle

- **▶** General information
- ▶ Door format and door weight



Planning dimensions in brief

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System components

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Accessories

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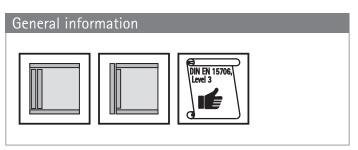
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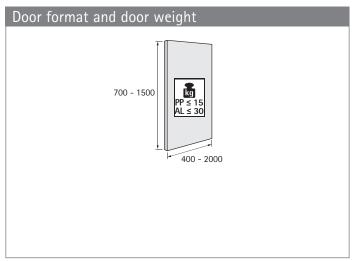
- ▶ Design advice sliding door systems
- **▶** Quality criteria

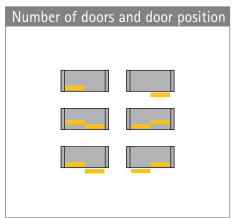
126 - 128

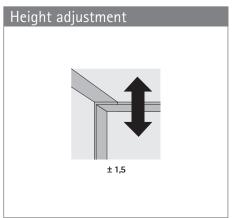
- ▶ SlideLine 55 Plus / bottom running
- **▶** Performance summary

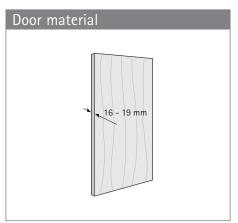


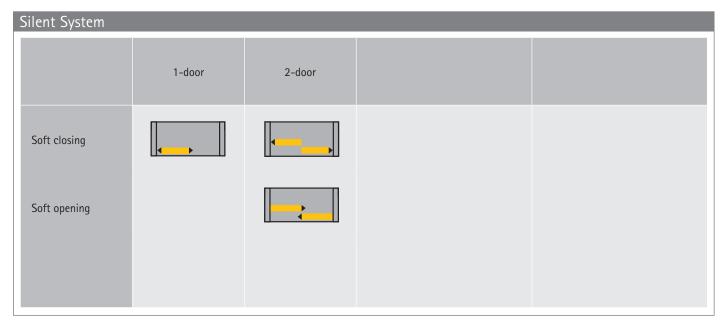




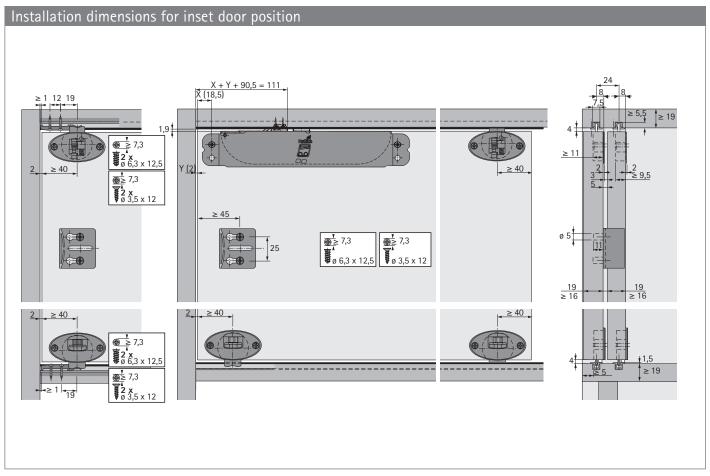


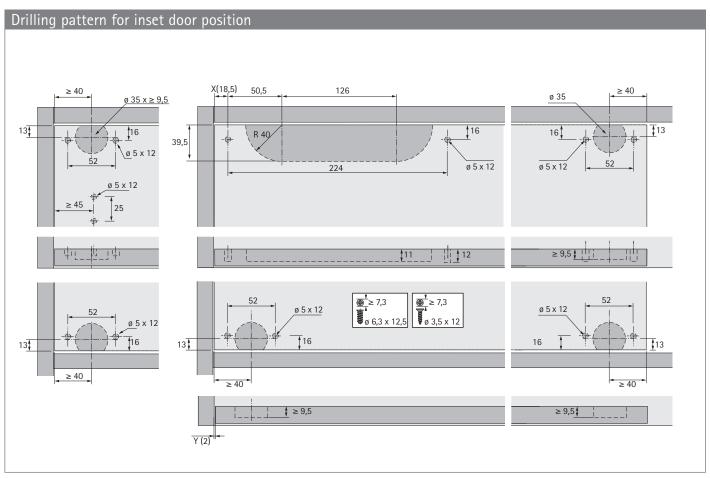




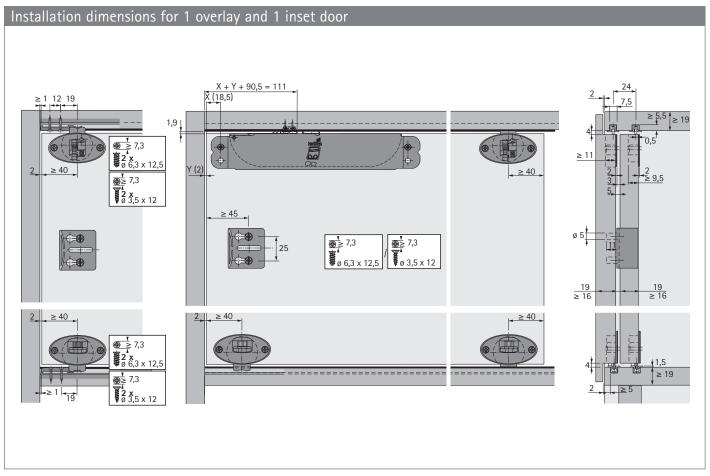


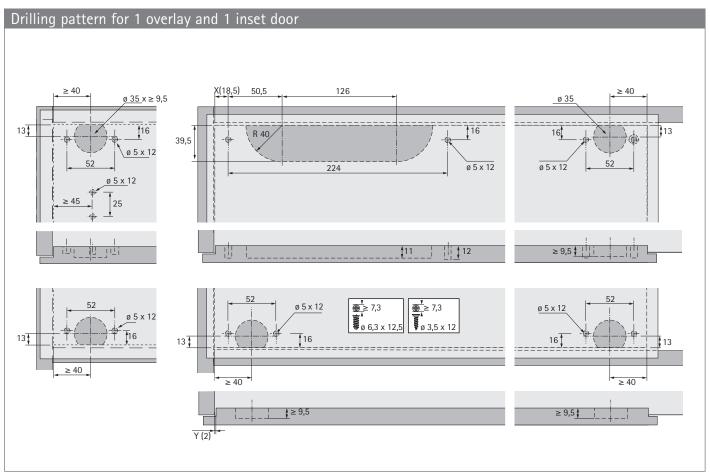
- ▶ SlideLine 55 Plus / bottom running
- ▶ Planning dimensions in brief



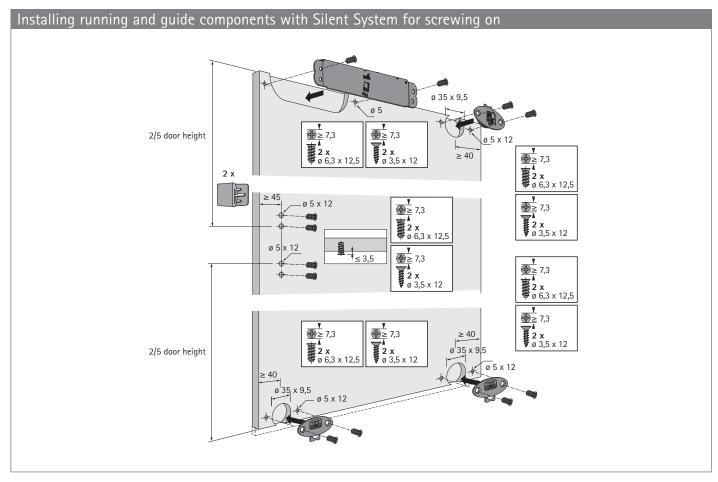


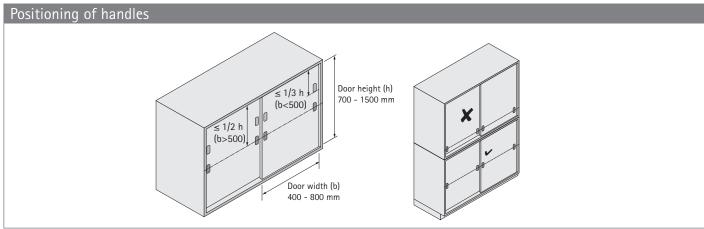
- ▶ SlideLine 55 Plus / bottom running
- ▶ Planning dimensions in brief

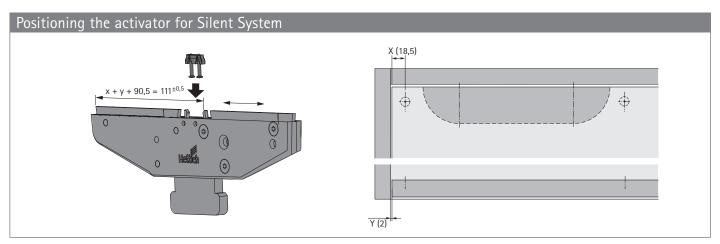




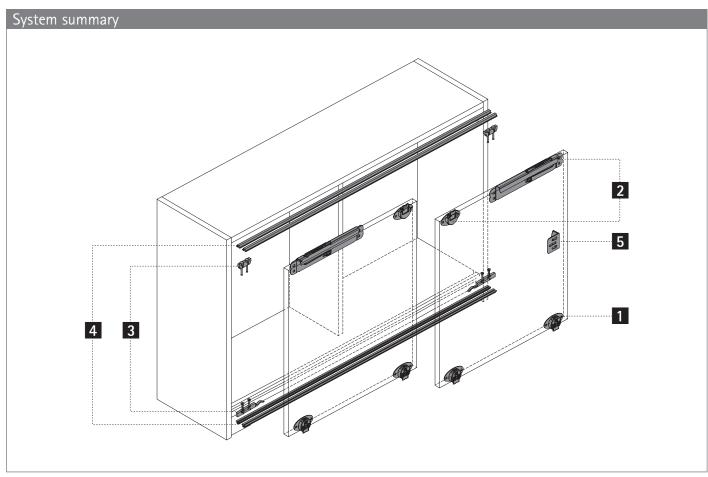
- ▶ SlideLine 55 Plus / bottom running
- ▶ Planning dimensions in brief







- ▶ SlideLine 55 Plus / bottom running
- **▶** System components













- ▶ SlideLine 55 Plus / bottom running
- System components

1 Running components

- 2 running components are required for 1 sliding door
- For screwing on
- ► Tool-less height adjustment of running components +/- 1.5 mm

Illustration	Door position	Order no.	PU
	inset (for cabinets with 2 inset doors)	7113643	1/100 ea.
	overlay (for sliding door cabinets with 1 overlay, rebated door as well as 1 inset door)	7113769	1/100 ea.

2 Guide components and Silent System

Guiding components

▶ For screwing on

Illustration	Door position	Order no.	PU
	inset (for cabinets with 2 inset doors)	7113644	1/100 ea.
	overlay (for sliding door cabinets with 1 overlay, rebated door as well as 1 inset door)	7113770	1/100 ea.

Silent System

- ▶ When using Silent System, this replaces the relevant guide component on the sliding door
- ▶ The left and right versions are required for soft closing and opening for 1 sliding door
- ▶ The left version or the right version is required for soft closing for 1 sliding door
- ▶ For screwing on

Illustration	Door position	Order no. / mounting side		PU
		left	right	
	inset	7113771	7113772	1/30 ea.

Advice	
Accessories for sliding door systemsDesign advice	121 - 125 126 - 128



- ▶ SlideLine 55 Plus / bottom running
- System components

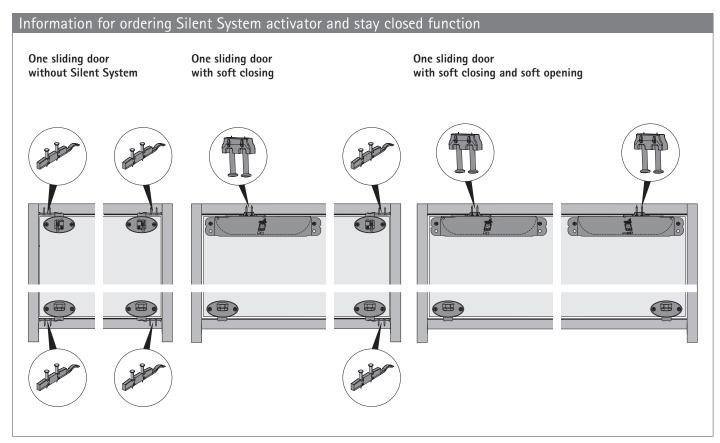
3 | Silent System activator and stay closed function

Silent System activator

Illustration	Description	Order no.	PU
11	 Can be used for left and right hand door 1 activator must be fitted per soft close mechanism Attached by means of premounted nails Plastic, grey 	7113773	1/300 ea.

Stay closed function

Illustration	Description	Order no.	PU
	 Can be used for left and right hand door 4 stay closed function elements must be used per door Stay closed function is not required when using Silent System Attached by means of premounted nails Plastic, grey 	7113774	1/100 ea.



4 Runner and guide profiles

- ▶ 4 profiles must be fitted per cabinet
- Length 4000 mm

Illustration	Max. door weight kg	Material	Finish / colour	Order no.	PU
			white	7113775	1/30 ea.
	15	Plastic	brown	7113776	1/30 ea.
			grey	7113777	1/30 ea.
	30	Aluminium	silver, anodised Length 4000 mm	7113778	1/10 ea.



- ▶ SlideLine 55 Plus / bottom running
- **▶** System components

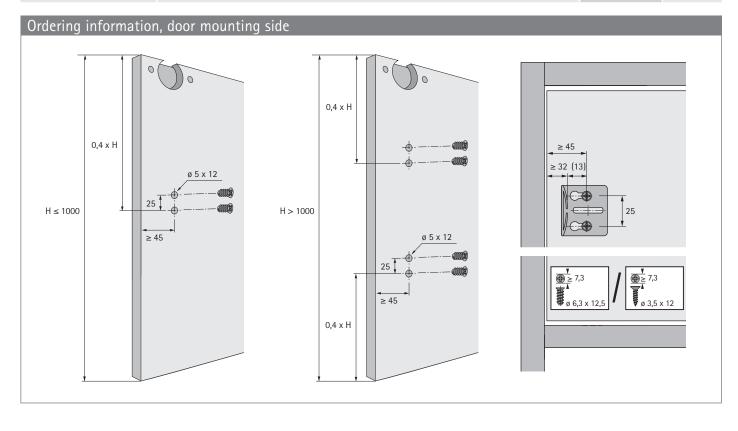
5 Accessories

Mounting aid

Illustration	Description	Order no.	PU	
-TI.	► For installing the activator in the top runner profile	7113779	1 ea.	

Screw on door stop / spacer

Illustration	Description	Order no.	PU
目	 1 door stop / spacer is required for a 2-door cabinet in a door height < 1000 mm 2 door stops / spacers are required for a 2-door cabinet in a door height >1000 mm Plastic, grey 	7113780	1/100 ea.



Advice	
Accessories for sliding door systemsDesign advice	121 - 125 126 - 128



▶ TopLine 25 / 27 / top running



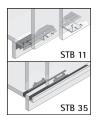
The classic system for wardrobes

TopLine 25 / 27 tried and proven sliding door system is your cost effective solution for inset doors weighing up to 25 kg. The 1 or 2-track runner profiles are easily attached to the top panel and concealed with a front panel. You

can combine the top running sliding door system with various guide systems, giving you full flexibility in plinth construction.



Exact reveal alignment:Door height adjustment at oblong holes.



Design the plinth in any chosen way: Any runner system can be chosen.



For limited budgets too: The cost effective solution for wardrobes.



- ▶ TopLine 25 / 27 / top running
- Summary



Performance summary

▶ Design principle

- **▶** General information
- ▶ Door format and door weight



Planning dimensions in brief

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System components

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Accessories

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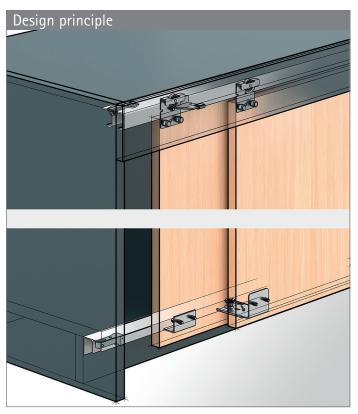


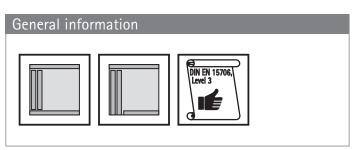
Technical information

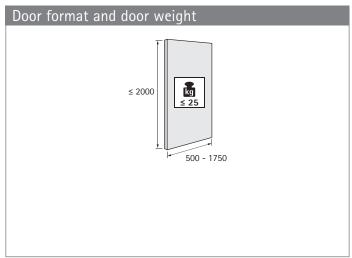
- ▶ Design advice sliding door systems
- ▶ Quality criteria

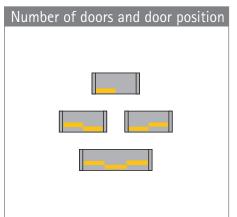
126 - 128

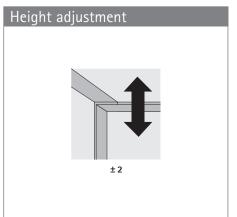
- ▶ TopLine 25 / 27 / top running
- Performance summary

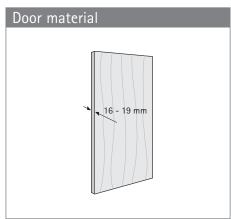


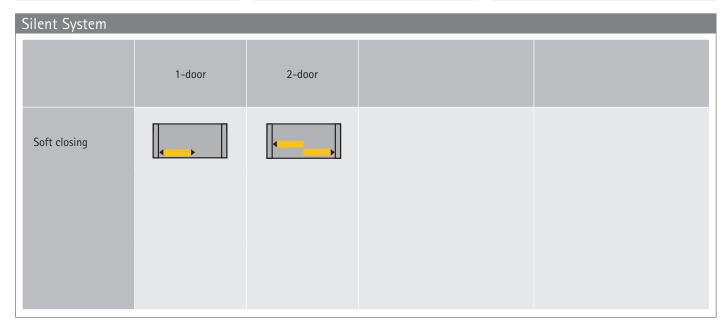






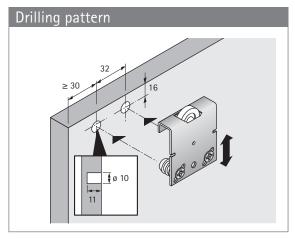


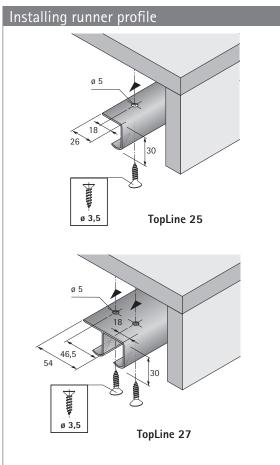


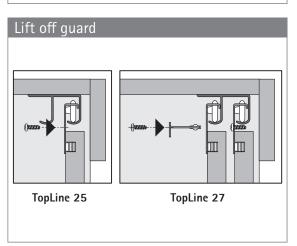


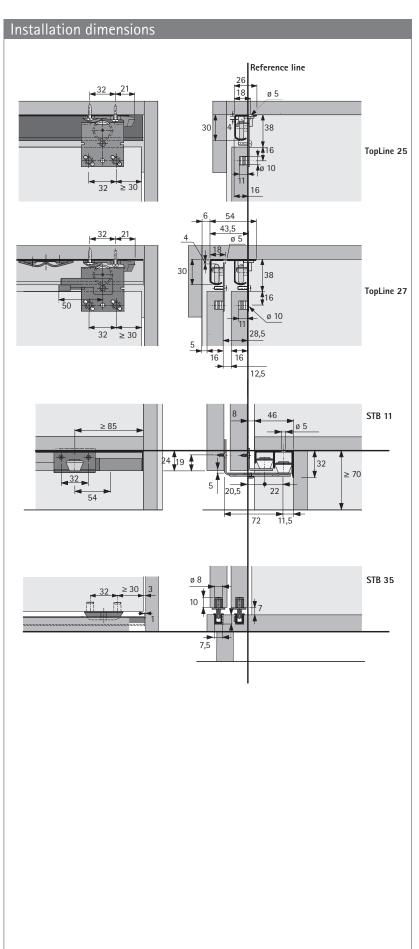


- ▶ TopLine 25 / 27 / top running
- ▶ Planning dimensions in brief

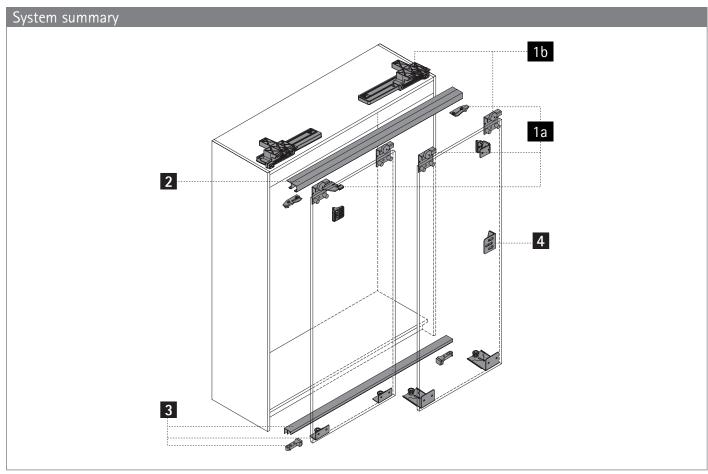




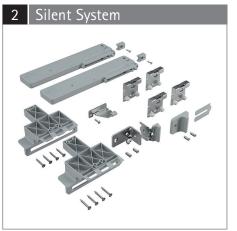




- ▶ TopLine 25 / 27 / top running
- **▶** System components











- ▶ TopLine 25 / 27 / top running
- **▶** System components

1a Running components

All-inclusive sets					
Illustration Description Order no. / number of doors					PU
		1-door (TopLine 25)	2-door (TopLine 27)	3-door (TopLine 27)	
	 Set contains all top components for a 2 or 3-door cabinet Height adjustment at oblong holes ± 1.5 mm Maximum door weight 25 kg 	7113781	7113782	7113783	1 Set

1b Running components TopLine 27 with Silent System for a 2-door cabinet

All-inclusive set	All-inclusive set			
Illustration Description			PU	
	 Set contains the top components and soft closing for a 2-door cabinet Height adjustment at oblong holes ± 1.5 mm Please order profiles separately 	7113784	1 Set	

3 Runner profiles

- ▶ Length 3500 mm
- ▶ Aluminium, bright

Illustration	Version / description	Order no.	PU
	TopLine 25 ▶ 1-track runner profile for a 1-door cabinet	7113786	1/4 ea.
	TopLine 27 ▶ 2-track runner profile for a 2 or 3-door cabinet	7113787	1/4 ea.

Advice		
 Accessories for sliding door systems 	121 - 125	
Design advice	126 - 128	



- ▶ TopLine 25 / 27 / top running
- System components

Runner system STB 11 guide system ▶ Installation below bottom panel ▶ Plastic runner rollers with rubber tread for low noise ▶ Plinth with a deep recess, 46 mm ▶ Plinth height 70 mm min. ▶ The wide angle is adjustable, making it possible to use doors in a thickness of 16 - 19 mm ≤ 320 ø 3,5 Spacer, wood EB 29 24 19 32 * Spacer, wood ≥ 70 (dimensions 12 x 50 x 15 mm) for rear most door stop ** Spacer, wood (dimensions 20 x 50 x 15 mm) for front most door stop

STB 11 guide set

Illustration	Description	Order no. / nur	nber of doors	PU
		2-door	3-door	
	Set contains all the guide components and end stops required for a 2-door or a 3-door cabinet	7113788	7113789	1 set

STB 11 guide profile ▶ Aluminium, bright

Illustration	Length mm	Order no.	PU
	3000	7113790	1/4 ea.



- ▶ TopLine 25 / 27 / top running
- **▶** System components

4 Runner system

4d STB 35 guide system ▶ For inset doors ▶ The plastic profiles are installed by pressing them into the grooved bottom panel ▶ Alternatively, the profiles can be installed in narrow grooves in the bottom of the doors. The runner gliders must then be installed in the bottom panel.

STB 35 guide set

Illustration	Description	Order no.	PU
	 For inset door runner Set contains 2 runner gliders Plastic, brown 	7113666	1/100 set

STB 35 guide profile ▶ Length 3500 mm

- Plastic

Illustration	Colour	Order no.	PU
	white	7113791	1/25 ea.



Stroke of genius

Mounted on the KA 5740 retractable door fitting, the doors can slide back into the sides of the cabinet body when they are opened. Perfect, for example, for TV and multimedia furniture or for a cocktail cabinet that opens up in a jiffy and disappears again just as quickly. The fitting's mechanism

also vanishes from view: simply by using face frame hinges. Hettich retractable door fitting KA 5740 is suitable for door widths of 300 to 600 mm. All options with roll-out prevention.



Furniture versatility:
All contents revealed and neat, tidy organisation in an instant.



Creating space:The KA 5740 makes the doors vanish completely in the cabinet body after opening them.



Hidden working parts: Large domestic appliances can be hidden from view behind the pocket doors.



- ▶ KA 5740
- Summary



Performance summary

▶ Design principle

- **▶** General information
- ▶ Door format and door weight



Planning dimensions in brief

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System components

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Accessories

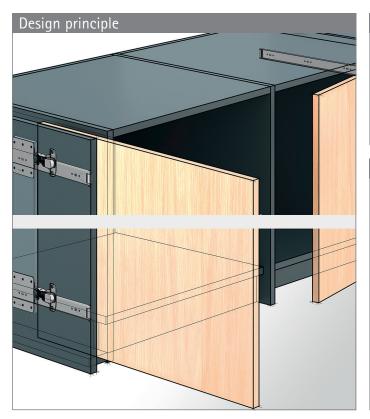
121 - 125



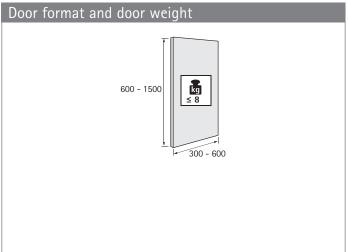
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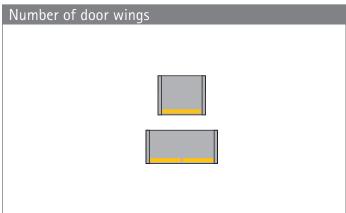
▶ Quality criteria

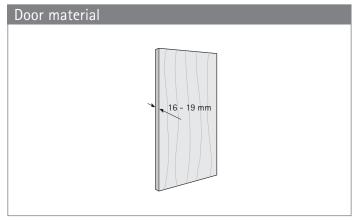
- ▶ KA 5740
- Performance summary









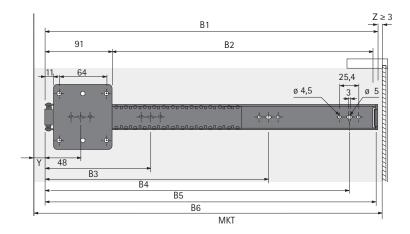




- ▶ KA 5740
- Planning dimensions in brief

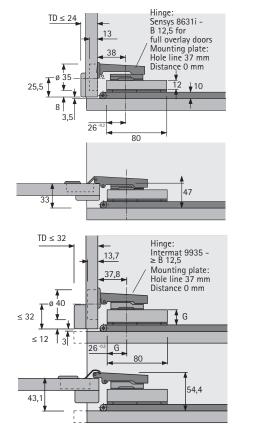
LKB LKB ≥ 60 LKB H B

Door height (H) = inside cabinet body height (LKH) - 6 mm Door width (B) = inside cabinet body width (LKB) - 7 mm

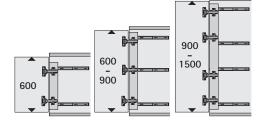


Positioning depth (Y) = door thickness (TD) + 2 mmMinimum cabinet depth (MKT) = nominal dimension (B1) + positioning depth <math>(Y) + rear wall distance (Z)

Article	Dimens	ion mm					
	B1	B2	В3	B4	B5	B6	
KA 5740/350	352	256	304	-	-	350	
KA 5740/400	402	306	368	-	-	400	
KA 5740/450	452	356	144	304	400	450	
KA 5740/500	502	406	176	336	464	500	
KA 5740/550	552	456	208	368	528	550	
KA 5740/600	602	506	240	400	560	600	
KA 5740/650	652	556	272	432	624	650	
KA 5740/700	702	606	304	464	656	700	



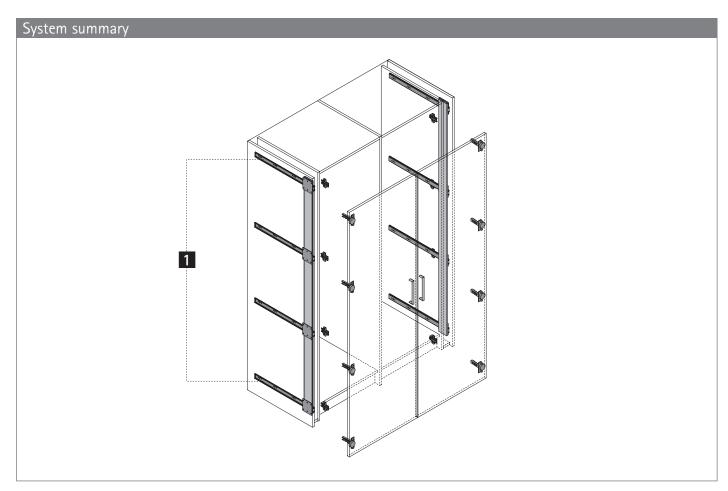
Distance	G mm
5	16
3	18
1,5	19,5
0	21



Recommended quantity of KA 5740 retractable door fittings depends on door height.



- ▶ KA 5740
- **▶** System components









- ▶ KA 5740
- **▶** System components

1 Door set

- Set contains 2 ball bearing runners for 1 pocket door
 Concealed hinges and face frame hinges must be ordered separately
 Max door weight: 8kg

Illustration	Max. door width mm	Order no.	PU
	350	7113859	1 pair
	400	7113860	1 pair
Á	450	7113667	1 pair
	500	7113861	1 pair
	550	7113862	1 pair
	600	7113863	1 pair
	650	7113864	1 pair
	700	7113865	1 pair

2 Set of system ac	ccessories		
Illustration	Description	Order no.	PU
	 Set contains door stops, support rollers, rivets and fixing material for 2 flaps The system accessories also allow you to slide flaps inside the top part of the cabinet cabinet body after opening them Set of accessories assists the parking action and, when used on flaps, keeps them in the horizontal position 	7113866	1 set

Advice	
• Accessories for sliding door systems	121 - 125



▶ Range summary / technical comparison

	WingLine L	WingLine S	WingLine 230	
Page	64 - 78	80 - 92	94 - 99	
Description	Side mounted folding door system with guide profile at top / bottom	Side mounted folding door system	Side mounted folding door system with guide profile at top for large-size doors	
Number of door wings	2	2	2	
Door wing weight	25 kg max.	5 kg max.	20 - 25 kg	
Side mounting	Yes	Yes	Yes	
Door material	Wood	Wood	Wood	
Door wing width mm	600 mm max.	450 mm max.	600 mm max.	
Door wing height mm	2400 mm max.	1000 mm max.	3000 mm max.	
Push to move	Yes	Yes	No	
Pull to move Silent	Yes	Yes	Yes	



▶ Range summary / technical comparison

Wing 77
100 - 106
Folding door system without side mounting, with guide profile at top / bottom, for folding doors that move freely in front of the cabinet body
2 or 4
25 kg max. for 2 door wings, 20 kg max. for 4 door wings
No
Wood
500 mm max. for 2 door panels, 400 mm max. for 4 door panels
2400 mm max.
No
 No



Experiencing folding doors in a new way

WingLine L lets you produce folding sliding doors in a completely new dimension of convenience. The revolutionary Push / Pull to move opening mechanism provides access to everything inside the cabinet with just one movement of the hand. An impressive panorama

effect! Further highlights: optimised running performance, soft opening and closing, tool-less installation as well as minimal door protrusion. A talented all rounder for the bedroom, kitchen and office.



Panorama convenience: Access to 6 m² of cabinet content, leaving everything in perfect view.



For easy and gentle opening: Push / Pull to move module first class practical convenience.



Optimum use of space: Minimal door protrusion, with door reliably held in place while open.



Purist and convenient:No distracting profile on the bottom panel.



Handleless perfection: Entire door set opens with just one push.



Impresses everywhere: WingLine L is suitable for all commonly used door wing formats.



Easy and cost effective: Efficient one person installation.





- ▶ WingLine L / attached to the side
- Summary



Performance summary

66

- **▶** Design principle
- **▶** General information
- ▶ Door format and door weight



Planning dimensions in brief

67 - 70



System components

71 - 78



Accessories

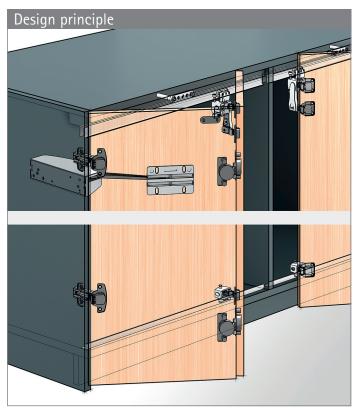
121 - 125

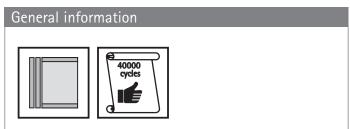


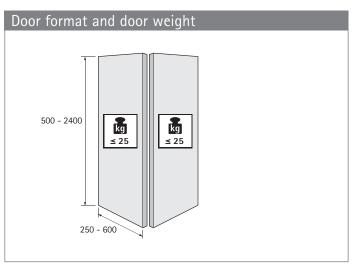
Technical information

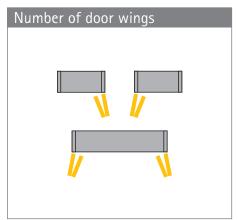
▶ Quality criteria

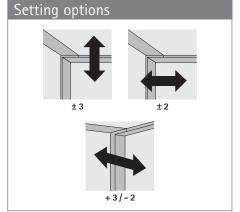
- ▶ WingLine L / attached to the side
- Performance summary

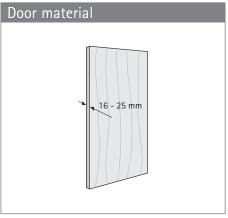








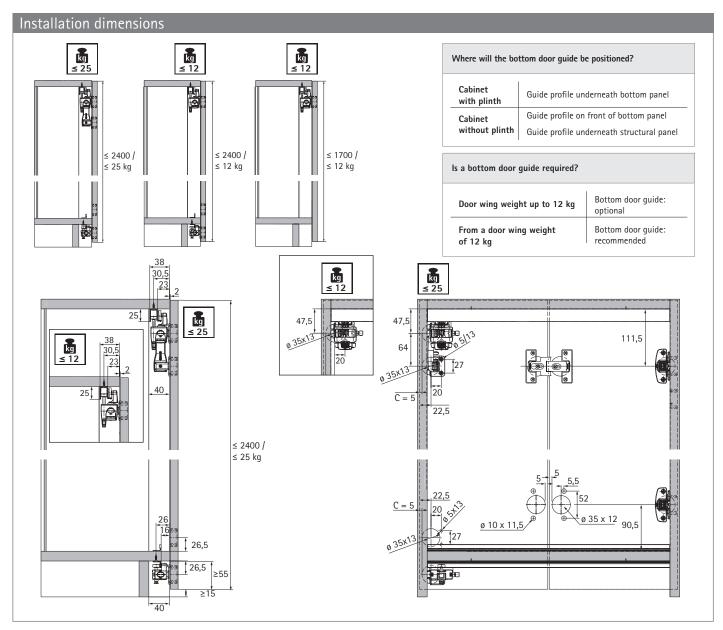


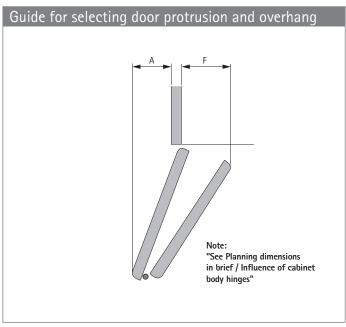


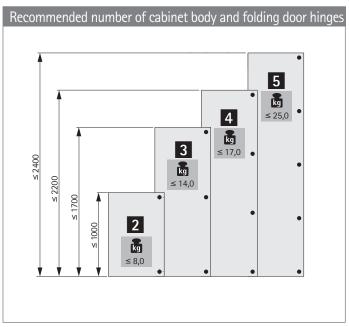
Opening assistance required? Classic front with handle or purist look without handles? Pull to move Silent and Push to move are two innovative and unique opening mechanisms for folding door systems. A slight pull on the handle or gentle push on the (handleless) front automatically opens the door all the way, taking it to the open position in a cushioned movement. A fascinating opening effect that works all mechanically! This means it requires neither cables nor any connection to the power supply. Pull to move Silent The door without handle Pull to move Silent The door is opened and closed by hand. Pull to move Silent The door opens automatically from a 35° opening angle in response to a slight pull on the handle and is returned to the closed position in a cushioned movement.



- ▶ WingLine L / attached to the side
- ▶ Planning dimensions in brief







- ▶ WingLine L / attached to the side
- ▶ Planning dimensions in brief

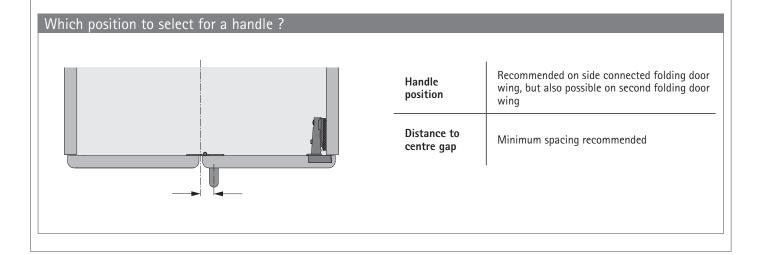
Selection guide

The following planning information is required for selecting the correct WingLine L articles in just a few easy steps:

- ▶ Number of folding doors
- ▶ Door wing width (mm)
- ▶ Door wing weight (kg)

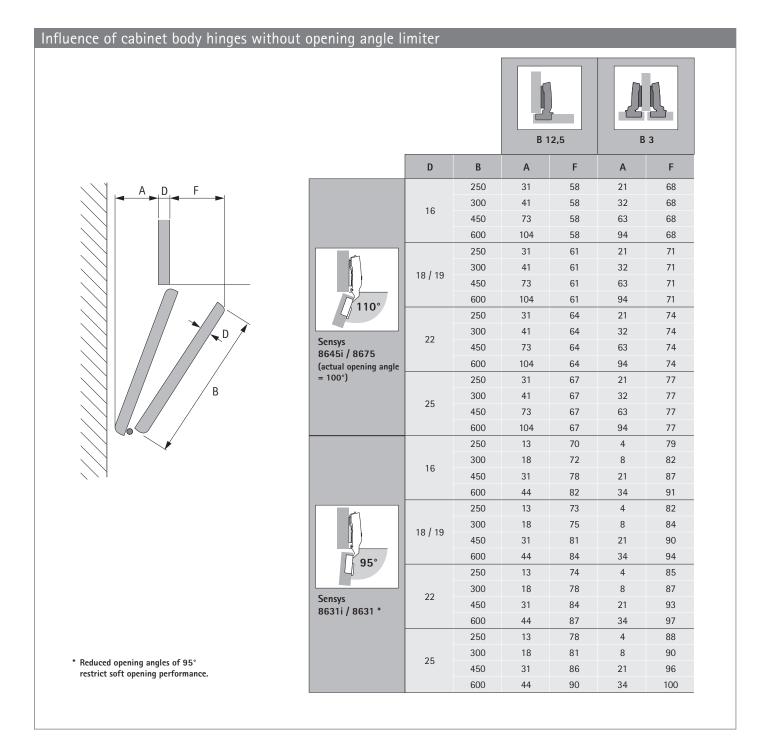
pening assistance required? assic front with handle or p	ure in designlook without handles?	Is spring assisted self the running and guide		eeded in the hinge and
Door with handle	Door without handle	Opening mechanism	n Self	closing feature
Pull to move Silent	· Push to move	Push to move	No s	self closing feature
No opening assistance		Pull to move Silent	With	n self closing feature
		No opening mechani	sm With	n self closing feature
at opening force is needed	for Push / Pull to move Silent?	Is a bottom door guid	e required?	
25	heavy	Door wing weight u	p to 12 kg	Bottom door guide:
				Орионан
12		From a door wing w	veight of 12 kg	Bottom door guide: recommended
12 mediu	m	From a door wing w	-	Bottom door guide: recommended
12	m M →	Where will the botton	m door guide be p	Bottom door guide: recommended

Simply choose the set that is appropriate for your particular application. A trial mounting is also recommended.





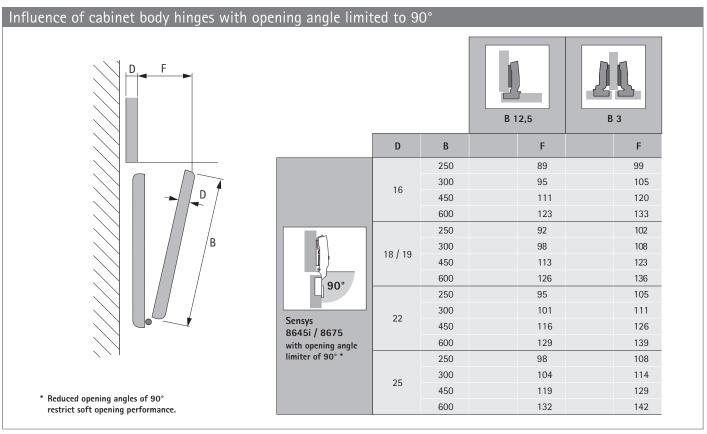
- ▶ WingLine L / attached to the side
- ▶ Planning dimensions in brief

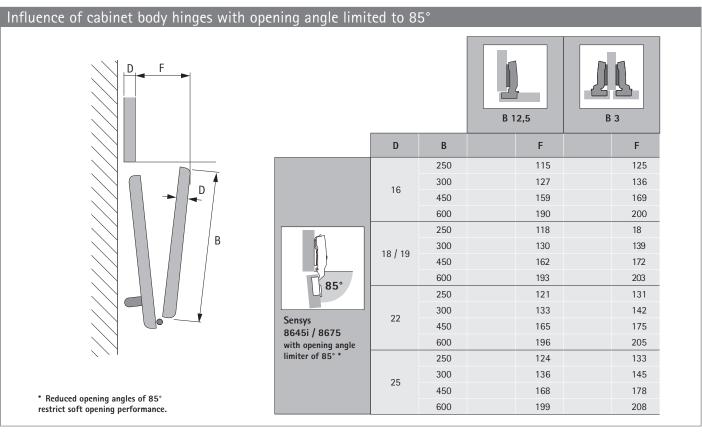


Advice	
► Accessories for sliding door systems	121 - 125
▶ Hinge overview	109



- ▶ WingLine L / attached to the side
- Planning dimensions in brief



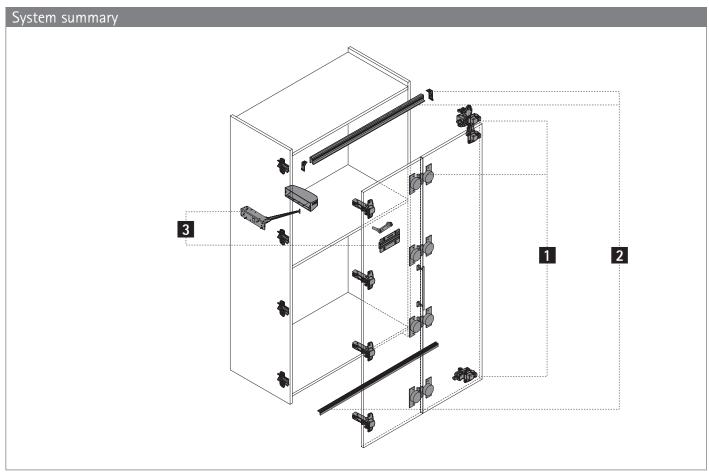




▶ Accessories for sliding door systems



- ▶ WingLine L / attached to the side
- **▶** System components











- ▶ WingLine L / attached to the side
- System components

Basic fitting

Running component set with bottom guide

▶ Set comprises one runner and one guide component for one folding door with 2 wings and fixing material, without centre hinges

Illustration	Application	Max. door wing weight kg	Colour	Order no. / mor	unting side	PU
				left	right	
		12 kg	grey	7113792	7113793	1 set
	 Without user friendly unit Pull to move Silent With self closing feature 	12 kg	white	7113794	7113795	1 set
		ature 25 kg	grey	7113645	7113646	1 set
			white	7113647	7113796	1 set
		12 kg	grey	7113797	7113798	1 set
* Diagram shows set of runner and guide components for one folding sliding door with self closing feature and a maximum door weight of 25 kg	▶ Without self closing feature		white	7113799	7113800	1 set
		25 kg	grey	7113801	7113648	1 set
			white	7113649	7113802	1 set

Running component set without bottom guide

▶ Set comprises one runner component for one folding door with 2 wings and fixing material, without centre hinges

Illustration Application Max. door v weight kg	• •	2	-	Order no. / mounting side		PU
	weight kg		left	right		
 Without user friendly unit Pull to move Silent With self closing feature Push to move With self closing feature and a maximum door weight of 12 kg 	12 kg	grey	7113650	7113651	1 set	
		white	7113803	7113652	1 set	
	▶ Push to move	12 kg	grey	7113804	7113805	1 set
	▶ Without self closing feature		white	7113806	7113807	1 set

Centre hinge - fast installation and jig

- 2 mm, 3 mm, 4 mm and 7 mm centre reveal possible
 For easily defining the right drilling position for the fast assembly centre hinge

Illustration	Description	Colour	Order no.	PU
	Part	grey	7113653	200 ea.
	Part 2		7113654	400 ea.
	Positioning aid centre hinge	grey	7113655	750 ea.

Advice		
• Accessories for sliding door systems	121 - 125	





- ▶ WingLine L / attached to the side
- System components

1 Basic fitting

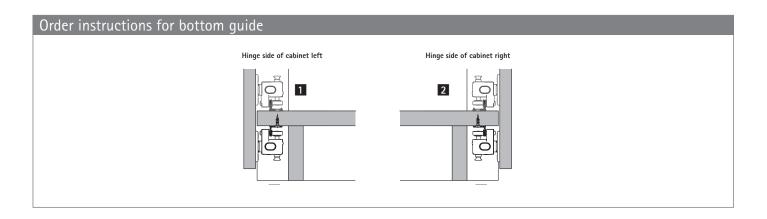
Running component

Illustration Application		Max. door wing Colour weight kg	Order no. / mounting side		PU	
				left	right	
		12 kg	grey	7113656	7113657	1/50 ea.
	 Without user friendly unit Pull to move Silent With self closing feature 	12 kg	white	7113808	7113809	1/50 ea.
111		25 kg	grey	7113658	7113659	1/50 ea.
			white	7113660	7113810	1/50 ea.
90 A		12 kg	grey	7113661	7113811	1/50 ea.
	▶ Push to move		white	7113812	7113724	1/50 ea.
	► Without self closing feature	25 kg	grey	7113662	7113739	1/50 ea.
			white	7113725	7113815	1/50 ea.

Guide component

	Mounting	Colour	Order no. / mor	unting side	PU	
	option		■ left	2 right		
		Installation on	grey	7113664	7113665	1/100 ea.
	 Without user friendly unit Pull to move Silent With self closing feature 	plinth	white	7113816	7113817	1/100 ea.
		Installation	grey	7113665	7113664	1/100 ea.
4		under plinth	white	7113817	7113816	1/100 ea.
2	▶ Push to move▶ Without self closing feature	Installation on plinth	grey	7113818	7113819	1/100 ea.
			white	7113619	7113724	1/100 ea.
		Installation under plinth	grey	7113819	7113818	1/100 ea.
			white	7113724	7113619	1/100 ea.

^{*} Please observe order instructions below



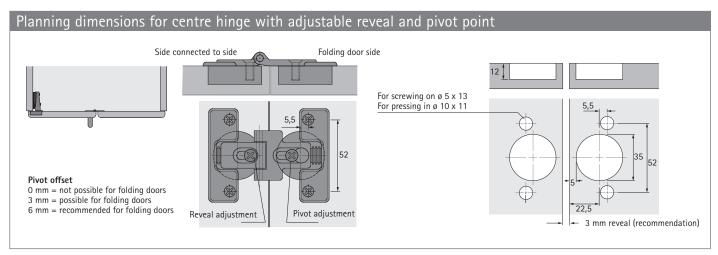


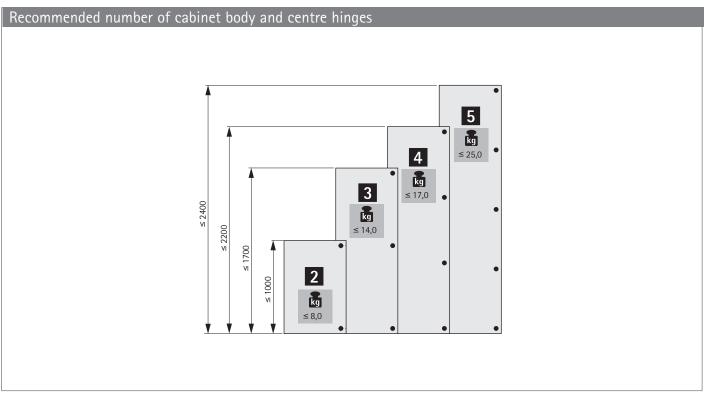
- ▶ WingLine L / attached to the side
- System components

Centre hinge set with adjustable reveal and pivot point

▶ Set comprises centre hinges for folding doors with 2 wings and fixing material

Illustration	Description	Version	Order no.	PU
2 centre hinges, inclufixing material	2 centre hinges, including	for screwing on	7113668	1 set
	fixing material	for pressing in	7113669	1 set
3 centre hinges, including fixing material	3 centre hinges, including	for screwing on	7113670	1 set
	for pressing in	7113671	1 set	





Advice	
► Accessories for sliding door systems	121 - 125



- ▶ WingLine L / attached to the side
- System components

1 Basic fitting

Cover cap for running component for door wings weighing up to 25 kg

Illustration	Colour	Order no.	PU
	grey	7113672	1/500 ea.
() () () ()	white	7113620	1/500 ea.

Door damper

Illustration	Advice	Colour	Order no.	PU
	 One door damper must be fitted for each running and guide component Can be shortened as required to suit door overlay 	white	7113621	1/10 ea.

Stay open element

Illustration	Application	Colour	Order no. / mounting side		PU
			left	right	
 ▶ One stay open element must be used each door set ▶ Can't be used in combination with 	 Holds door set in opened position Prevents the door set from springing back One stay open element must be used for 	grey	7113622	7113623	1/500 ea.
	each door set	white	7113624	7113625	1/500 ea.

Door protection clip

Illustration	Application	Colour	Order no.	PU
1000	 ▶ Prevents a bowing door from colliding with the centre panel on closing ▶ Installed on the side panel in hole line 37 or 28 	grey	7113826	1/500 ea.

- ▶ WingLine L / attached to the side
- System components

2 Runner and guide components

Runner profile

- ► Screw on positions predrilled
- ▶ Aluminium

Illustration	Length mm	Finish	Order no.	PU
2400		silver anodized	7113674	1/100 ea.
	2400	powder coated, white	7113675	1/100 ea.

Guide profile

- Screw on positions predrilledAluminium

Illustration	Length mm	Finish	Order no.	PU
2400		silver anodized	7113676	1/100 ea.
	2400	powder coated, white	7113677	1/100 ea.

Profile mounting clip

Illustration	Application	Order no.	PU
	 ▶ Securely holds the profiles in the correct screw mounting position ▶ Installation clip can be used on the runner profile and guide profile (on and under the plinth) 	7113678	1/100 ea.

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► Accessories for sliding door systems



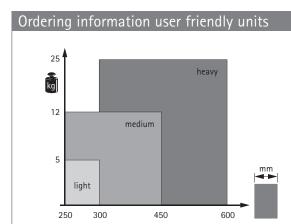
- ▶ WingLine L / attached to the side
- System components

3 Units for user convenience

Pull to move Silent all inclusive set

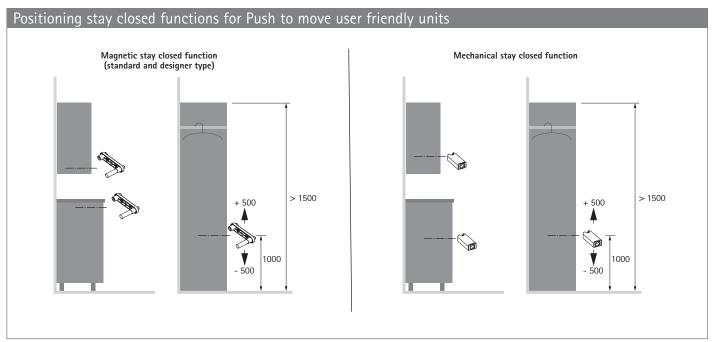
▶ Set comprises opening mechanism, fixing material and drilling template

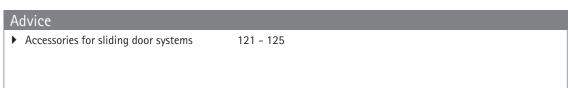
Illustration	Illustration Duty rating		Order no. / mo	unting side	PU
			left	right	
light medium	grey	7113827	7113828	1 set	
	light	white	7113829	7113830	1 set
	medium	white	7113831	7113832	1 set
		grey	7113833	7113834	1 set
	heavy	white	7113835	7113836	1 set



For Push to move and Pull to move Silent to work perfectly for every door wing size and weight, the modules are available in various duty classes. Simply choose the set that is appropriate for your particular application.

The 'Technical Assistant' at: https://www.hettich.com/short/674f44 will quickly and easily help you to find the right assisted opening version. A trial mounting is also recommended.







- ▶ WingLine L / attached to the side
- System components

3 Units for user convenience

Push to move basic set

- ▶ Set comprises opening mechanism without stay closed function, fixing material and drilling template
- ▶ Stay closed function must be ordered separately

Illustration	Duty rating	Colour	Order no. / mou	unting side	PU
			left	right	
med	light	grey	7113837	7113838	1 set
		white	7113839	7113840	1 set
	medium	grey	7113841	7113842	1 set
		white	7113843	7113844	1 set
	hoose	grey	7113845	7113846	1 set
	heavy	white	7113847	7113848	1 set

Stay closed function for Push to move basic set

Mandatory accessories for Push to move basic set comprising stay closed function and fixing material

Illustration	Туре	Colour	Order no.	PU
	Mechanical stay closed function - for screw mounting below the structural shelf panel		7113849	1/10 set
	- shelf set back by 3 mm	white	7113850	1/10 set
	Designer magnetic stay closed function - for pressing into the structural shelf panel - shelf set back by 8 mm	white	7113851	1/10 set
	Standard magnetic stay closed function - for screw mounting in front of the structural shelf panel - shelf set back by 13 mm	grey	7113679	1/10 set

м	M		

► Accessories for sliding door systems









Economic miracle

Reliable technology at unbeatable value for money: the WingLine S folding door system manages without bottom

guide – the optimum solution for small fronts in particular.



Differentiating the easy way: The modular principle makes easy work of upgrading hinged door cabinets.



Soft opening, quiet closing: Even more luxurious convenience for WingLine S with Push to move and Pull to move Silent.



Handleless perfection: The elegant solution for high quality cabinet and wardrobe design.



- ▶ WingLine S / attached to the side
- Summary



Performance summary

82

- **▶** Design principle
- **▶** General information
- ▶ Door format and door weight



Planning dimensions in brief

83 - 86



System components

87 - 92



Accessories

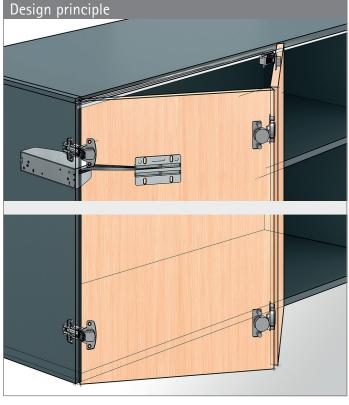
121 - 125

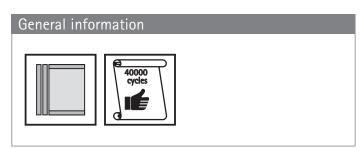


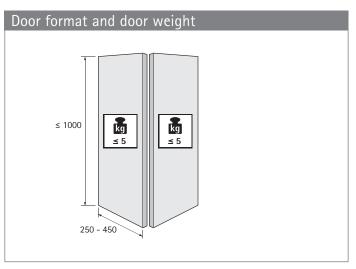
Technical information

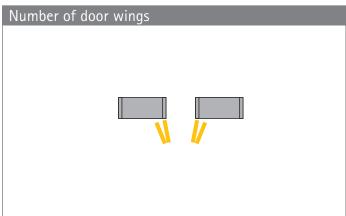
Quality criteria

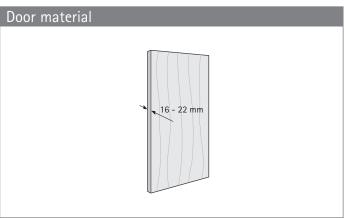
- ▶ WingLine S / attached to the side
- Performance summary

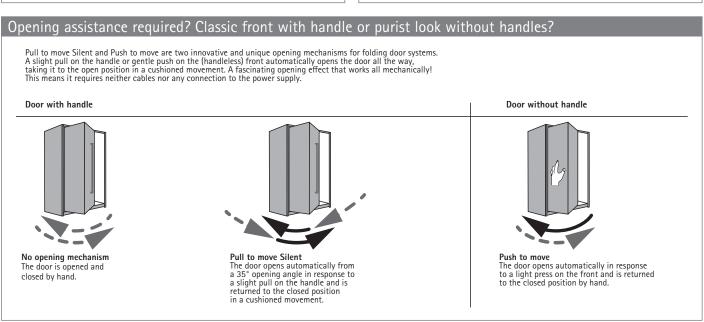




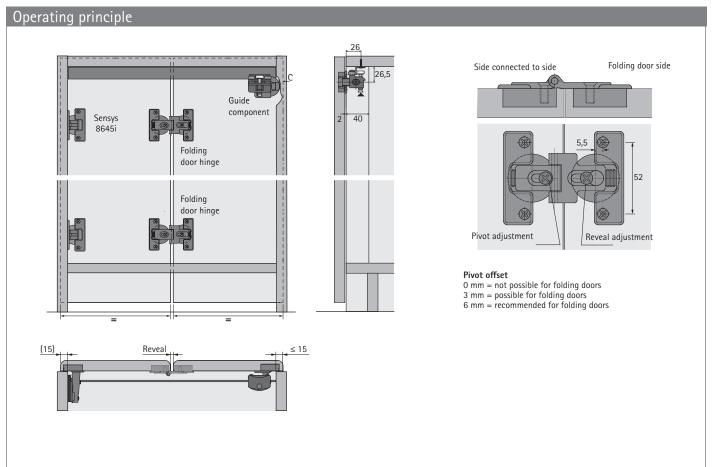


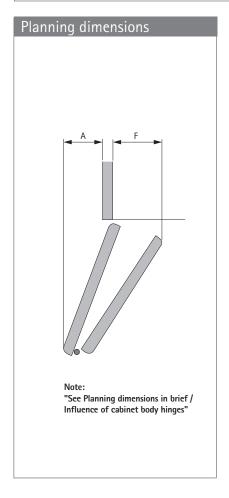


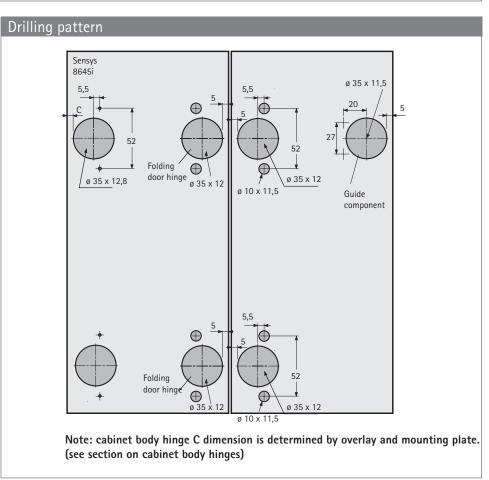




- ▶ WingLine S / attached to the side
- ▶ Planning dimensions in brief







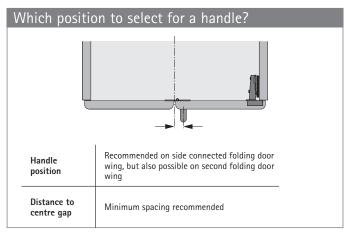
- ▶ WingLine S / attached to the side
- ▶ Planning dimensions in brief

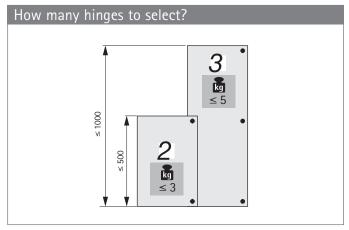
Selection guide

The following planning information is required for selecting the correct WingLine S articles in just a few easy steps:

- ▶ Number of folding doors
- Door wing width (mm)
- Door wing weight (kg)

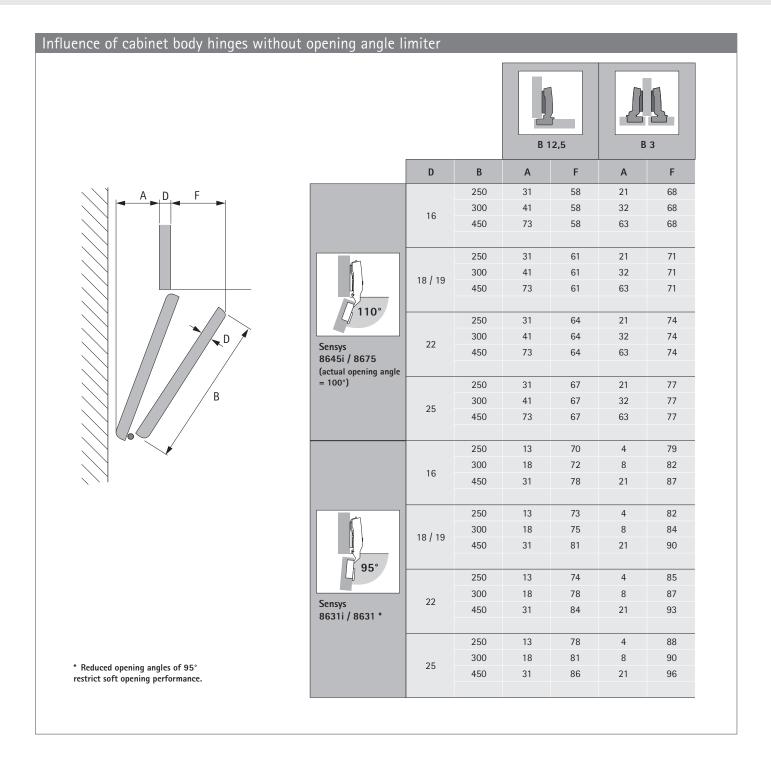
pening assistance required? lassic front with handle or pu	re in design look without handles?	Is spring assisted se the running and gu		ture needed in the hinge and nts?
Door with handle	Door without handle	Opening mechani	sm	Self closing feature
· Pull to move Silent	· Push to move	Push to move		No self closing feature
· No opening assistance		Pull to move Silen	t	With self closing feature
		No opening mecha	ınism	With self closing feature
hat opening force is needed	for Push / Pull to move Silent?	ls a bottom door gu	iide required?	?
		A bottom door guide	is optional. A	trial mounting is recommended.
5	II			
	lium	Where will the bot	tom door guid	de be positioned?
		Where will the bot Cabinet with plinth		de be positioned? e underneath bottom panel
med		Cabinet	Guide profil	<u> </u>



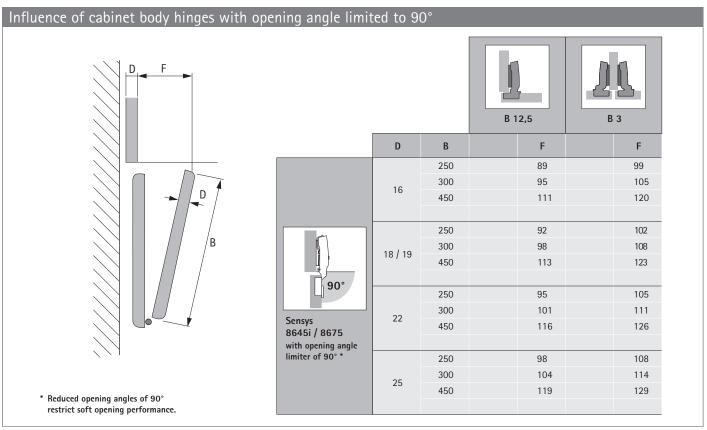


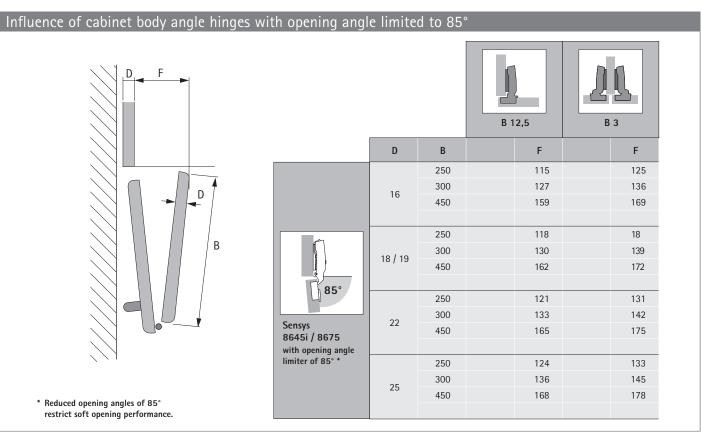


- ▶ WingLine S / attached to the side
- ▶ Planning dimensions in brief



- ▶ WingLine S / attached to the side
- ▶ Planning dimensions in brief



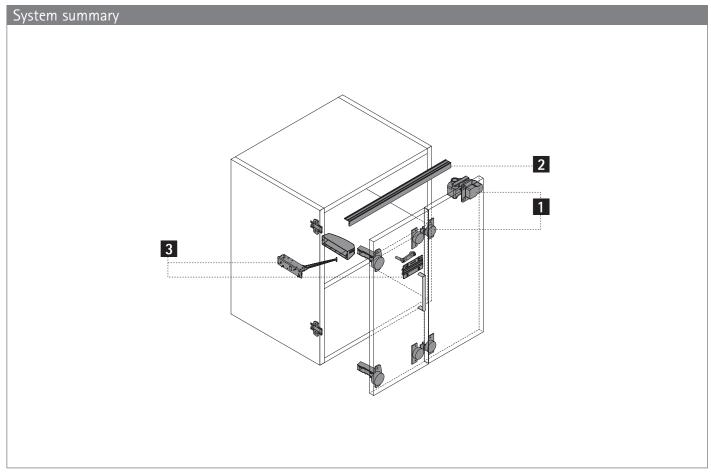




▶ Accessories for sliding door systems



- ▶ WingLine S / attached to the side
- **▶** System components











- ▶ WingLine S / attached to the side
- System components

1 Basic fitting

Guiding components

Illustration	Application	Colour	Order no. / mo	unting side	PU
			left	right	
	 Without user friendly unit Pull to move Silent With self closing feature 	grey	7113664	7113665	50 ea.
		white	7113816	7113817	50 ea.
Push to moveWithout self closing feature	grey	7113818	7113819	50 ea.	
	▶ Without self closing feature	white	7113619	7113724	50 ea.

Door damper

Illustration	Installation note	Colour	Order no.	PU
	 One door damper must be fitted for each running and guide component Can be shortened as required (to suit door overlay) 	white	7113673	1/10 ea.

- Centre hinge fast installation and jig

 ▶ 2 mm, 3 mm, 4 mm and 7 mm centre reveal possible

 ▶ For easily defining the right drilling position for the fast assembly centre hinge

Illustration	Description	Colour	Order no.	PU
	Part 🗖	grey	7113653	200 ea.
	Part 2		7113654	400 ea.
	Positioning aid centre hinge	grey	7113655	750 ea.

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▶ Accessories for sliding door systems



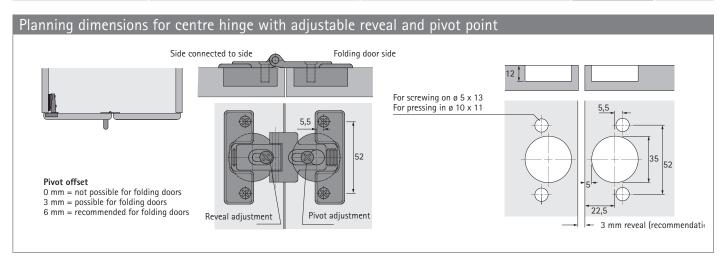


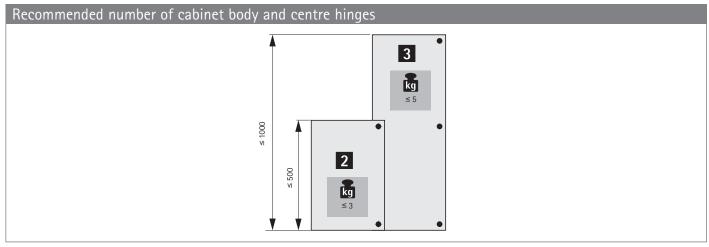
- ▶ WingLine S / attached to the side
- System components

Centre hinge set with adjustable reveal and pivot point

▶ Set contains centre hinges for folding doors with 2 wings, including fixing material

Illustration	Description	Version	Order no.	PU
	2 centre hinges, including	for screwing on	7113668	1 set
	fixing material	for pressing in	7113669	1 set
	3 centre hinges, including fixing material	for screwing on	7113670	1 set
		for pressing in	7113671	1 set





121 - 125	
	121 - 125



- ▶ WingLine S / attached to the side
- **▶** System components

2 Guide profiles

Guide profile

- ► Screw on positions predrilled
- ▶ Aluminium

Illustration	Length mm	Finish	Order no.	PU
	2400	silver anodized	7113676	1/100 ea.
		powder coated white	7113677	1/100 ea.

Profile mounting clip

Illustration	Application	Order no.	PU
	 ▶ Securely holds the profiles in the correct screw mounting position ▶ Installation clip can be used on the runner profile and guide profile (on and under the plinth) 	7113678	1/100 ea.





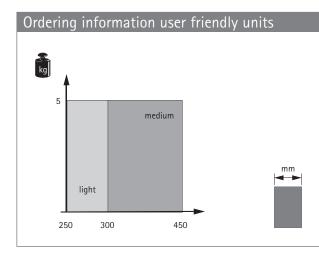
- ▶ WingLine S / attached to the side
- System components

3 Units for user convenience

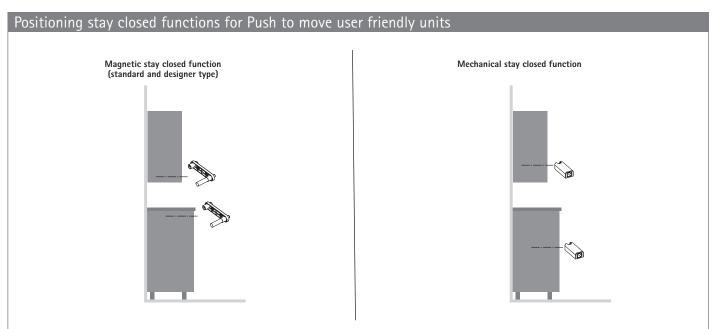
Pull to move Silent all inclusive set

▶ Set comprises opening mechanism, fixing material and drilling template

Illustration	Duty rating	Colour	Order no. / mounting side		PU
			left	right	
2 /	light	grey	7113827	7113828	1 set
		white	7113829	7113830	1 set
	medium	white	7113831	7113832	1 set



For Push to move and Pull to move Silent to work perfectly for every door wing size and weight, the modules are available in various duty classes. Simply choose the set that is appropriate for your particular application.







- ▶ WingLine S / attached to the side
- System components

3 Units for user convenience

Push to move basic set

- ▶ Set, comprising opening mechanism without stay closed function, with fixing material and drilling template
- Stay closed function must be ordered separately

Illustration	Duty rating	Colour	Order no. / mounting side		PU
			left	right	
	light	grey	7113837	7113838	1 set
		white	7113839	7113840	1 set
THE PART OF THE PA	medium	grey	7113841	7113842	1 set
		white	7113843	7113844	1 set

Stay closed function for Push to move basic set

Mandatory accessories for Push to move basic set comprising stay closed function and fixing material

Illustration	Туре	Colour	Order no.	PU
	Mechanical stay closed function - for screw mounting below the structural shelf panel	grey	7113849	1/10 set
- shelf set back by 3 mm	white	7113850	1/10 set	
	Designer magnetic stay closed function - for pressing into the structural shelf panel - shelf set back by 8 mm	white	7113851	1/10 set
	Standard magnetic stay closed function - for screw mounting in front of the structural shelf panel - shelf set back by 13 mm	grey	7113679	1/10 set

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► Accessories for sliding door systems







WingLine 230 / attached to the side



For mammoth tasks

WingLine 230 is the giant among folding door systems: areas of over 6 m² are opened up in a single movement. Perfect for large cabinets, e.g. in the office or utility room. As an agile room divider. Or for a walk in cabinet in living areas that can be opened and closed with a turn of the hand. WingLine 230 has exactly what it takes, supporting doors with a wing weight of 20 to 25 kg. Extremely sturdy: side mounting with Sensys 8645i fast assembly concealed hinge. WingLine 230 requires neither centre panels nor any bottom guide.



The all rounder:
For general-purpose use - as cabinet door and as room divider.



Goodbye tripping hazard:Even large, heavy doors manage without any bottom guide.

- ▶ WingLine 230 / attached to the side
- Summary



Performance summary

- **▶** Design principle
- **▶** General information
- ▶ Door format and door weight



Planning dimensions in brief

97

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System components

98 - 99



Accessories

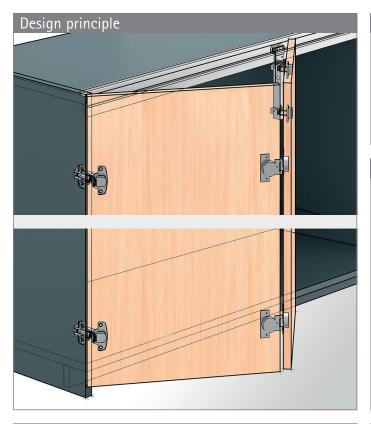
121 - 125

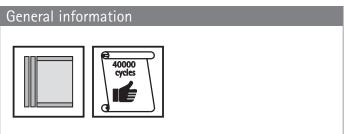


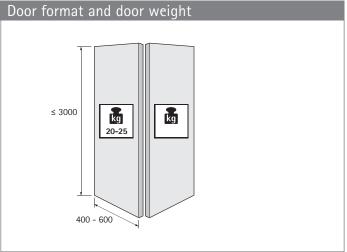
Technical information

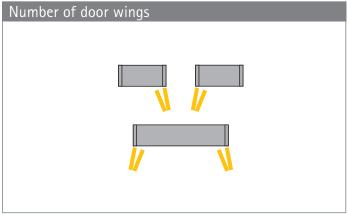
Quality criteria

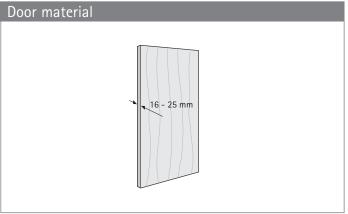
- ▶ WingLine 230 / attached to the side
- **▶** Performance summary



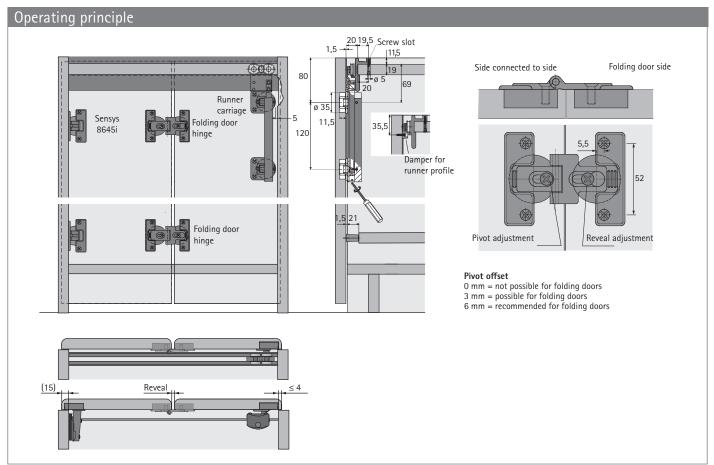


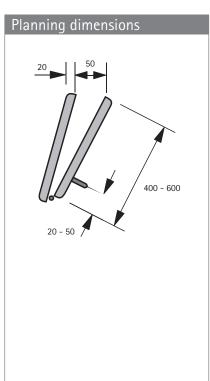


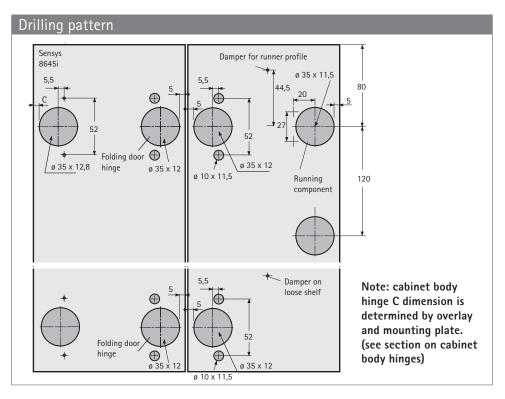




- ▶ WingLine 230 / attached to the side
- ▶ Planning dimensions in brief

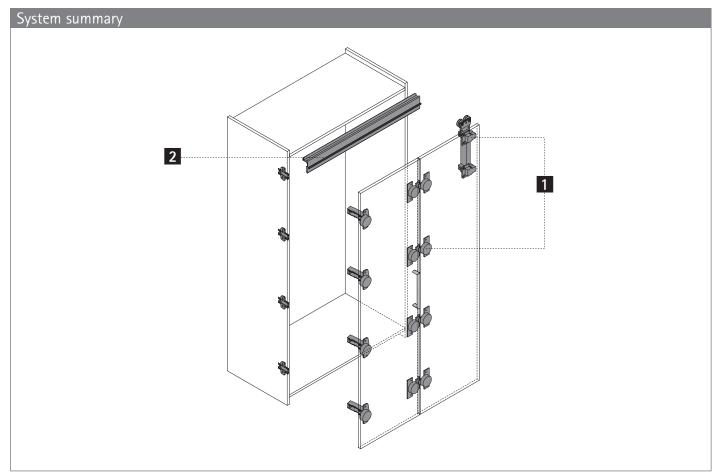


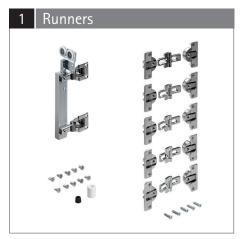




Advice	
 Accessories for sliding door systems 	121 - 125
► Hinge overview	109

- ▶ WingLine 230 / attached to the side
- **▶** System components









- ▶ WingLine 230 / attached to the side
- **▶** System components

1	1 Running components						
Illustration Description			Description	Order no. / mounting side			PU
				left	right	left and right	
	10000		Set contains all of the running components and centre hinges required for one folding sliding door with 2 wings, left or right, or 2 folding sliding doors with 2 wings each on left and right	7113680	7113681	7113682	1 set

2 Runner profile					
Illustration	Description	Colour	Order no.	PU	
	 For 19 mm top shelf For screwing on Length 2400 mm Aluminium anodised 	white	7113683	1/4 ea.	

3 Units for user convenience

Pull to move Silent all inclusive set

▶ Set comprises opening mechanism, fixing material and drilling template

Illustration	Duty rating	Colour	Order no. / mounting side		PU
			left	right	
	h	grey	7113833	7113834	1 set
	heavy	white	7113835	7113836	1 set

Advice		
► Accessories for sliding door systems	121 - 125	



▶ Wing 77 / freely moveable



Fantastic flexibility

With Wing 77, you can produce cabinet fronts with two door wings (no more than 25 kg each) or four door wings (no more than 20 kg each). The clever part: the entire door set is free moving! Door sets can also be interlinked. Surprise your customers with individually tailored folding door solutions for the bedroom or office. Wing 77 gives you the design flexibility to do so.



Leaves a good impression: Design flexibility with up to 4 door wings. No mounting to cabinet body side.



Tried and proven:Sturdy runner profile on the top panel as well as bottom guide.

- ▶ Wing 77 / freely moveable
- Summary



Performance summary

102

- **▶** Design principle
- **▶** General information
- ▶ Door format and door weight



Planning dimensions in brief

103 - 104



System components

105 - 106



Accessories

121 - 125

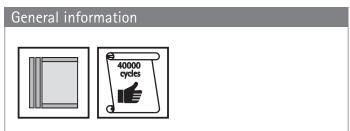


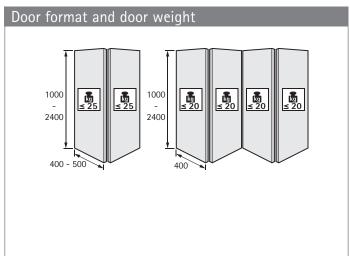
Technical information

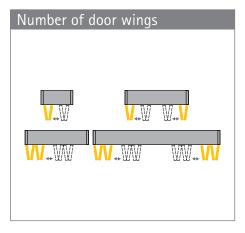
▶ Quality criteria

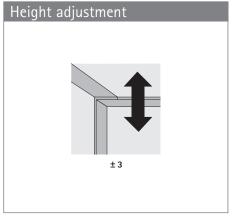
- ▶ Wing 77 / freely moveable
- Performance summary

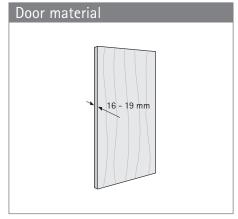




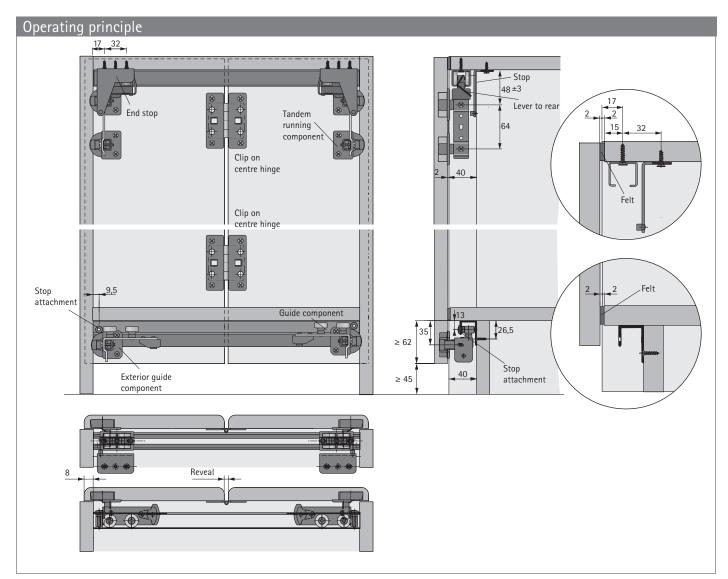


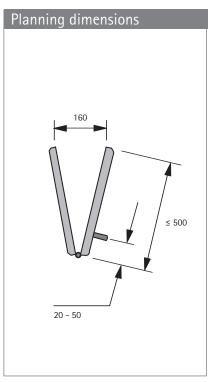


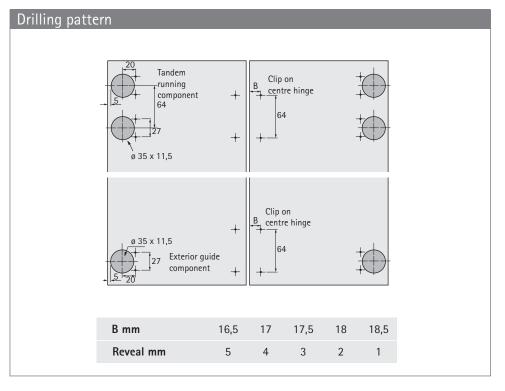




- ▶ Wing 77 / freely moveable
- ▶ Planning dimensions in brief

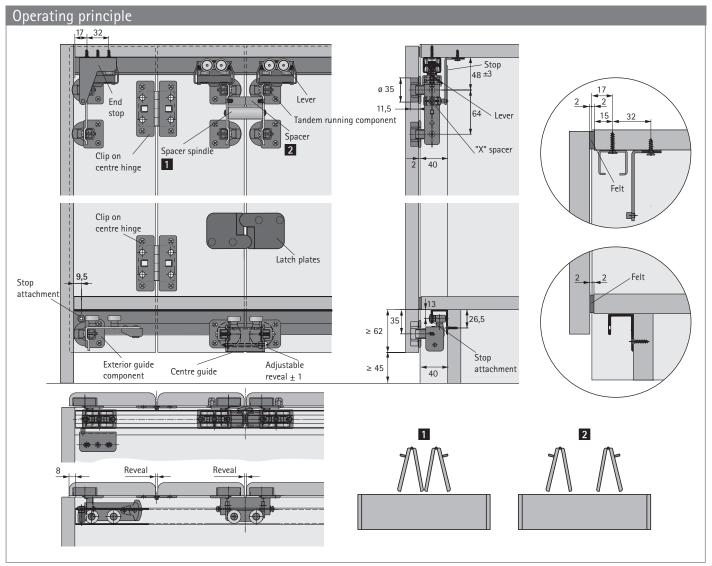


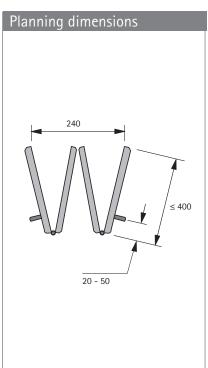


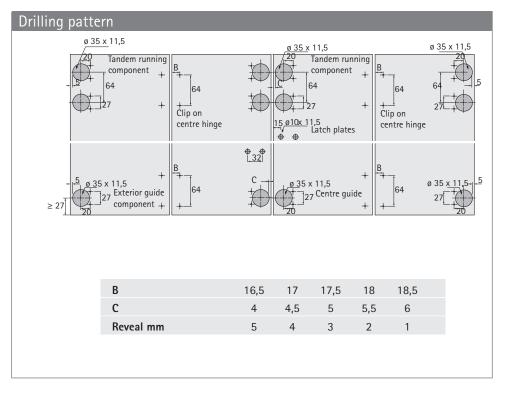




- ▶ Wing 77 / freely moveable
- Planning dimensions in brief

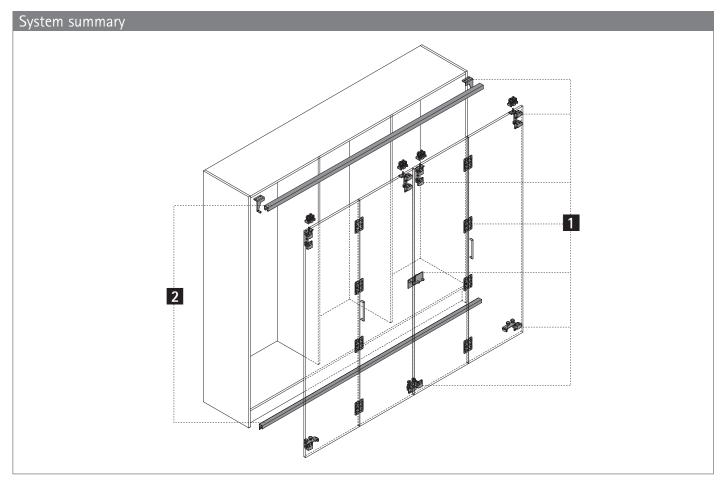








- ▶ Wing 77 / freely moveable
- **▶** System components









- ▶ Wing 77 / freely moveable
- **▶** System components

1 Runner and guide components

Set 1 Wing 77

Illustration	Description	Order no.	PU
	 Set contains all of the runner/ guide components, centre hinges, spacers, end stops and fixing material for 1 folding sliding door with 2 wings The inside cabinet body width of 800 mm should not be exceeded. The top panel must be designed so that it cannot sag by more than 1.5 mm under the weight of the folded doors 	7113852	1 set

Set 2 Wing 77

Illustration	Description	Order no.	PU
	 Set contains all of the runner/ guide components, spacer spindles, latch plates, centre hinges, spacers, end stops and fixing material for 1 folding sliding door with 4 wings The inside cabinet body width of 800 mm should not be exceeded. The top panel must be designed so that it cannot sag by more than 1.5 mm under the weight of the folded doors 	7113853	1 set

2 Runner and guide profiles

Runner profile

Illustration	Description	Order no.	PU
	 For screwing on, screw on positions predrilled Length 3200 mm Aluminium, silver anodised 	7113684	1/4 ea.

Guide profile

Illustration	Description	Order no.	PU
	 For screwing on, screw on positions predrilled Length 3200 mm Aluminium, silver anodised 	7113854	1/4 ea.

Advice

▶ Accessories for sliding door systems





- ▶ Sensys with integrated Silent System
- Key selling points



Sensys hinge: Ultimate Silent System perfectly designed



Stand apart from the competition!

Outstanding furniture design doesn't stop at the hinges. The easy way to meet customer demands: with well balanced, award winning Sensys design.



Less work!

No adjustment necessary. No matter whether large or heavy, the door always closes reliably and gently. As a result of the unusually wide automatic closing angle of 35°.



Maximum customer satisfaction!

No doors slamming when it's hot, no doors left standing open when it's cold. Sensys is optimised for reliable performance over a wide temperature range from + 5°C to + 40°C.



Reduce costs!

Some commonly used door formats normally hung on 3 or more hinges can often be mounted with one hinge less. As a result of best in class Silent System performance from Sensys.



- **▶** Sensys and Intermat hinges
- Range summary



Sensys 110° standard hinge

- ▶ Sensys 8645i / 8645 / 8675
- ▶ 110° opening angle

110 - 112



Sensys 95° thick door hinge

- ▶ Sensys 8631i / 8631 / 8661
- ▶ For narrow reveals between thick doors

113 - 115



Intermat 95° special thick door hinge

- ▶ Intermat 9935
- ▶ For doors in thicknesses up to 43 mm

116 - 117



Mounting plates

- ▶ System 8099
- ► For Sensys and Intermat hinges

118 - 119



Fast assembly concealed hinge with integrated Silent System

- ▶ Sensys 8645i
- ▶ Opening angle 110°





- ▶ Concealed hinge with clip on installation and integrated Silent System
- ▶ Quality classification under EN 15570, Level 3
- For door thickness 15 24 mm
- Cup diameter 35 mm
- Cup depth 12.8 mm
- Integrated overlay adjustment + 2 mm / 2 mm
- Integrated depth adjustment + 3 mm / 2 mm
- ▶ Height adjustment at mounting plate
- ▶ Hinge arm material: nickel plated steel
- ▶ Hinge cup material: nickel plated steel

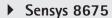
Sensys 8645i, opening angle 110°

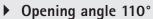
			Full overlay	
Cup assembly	Drilling pattern	Mounting hole ø x T mm	Basis B 12,5 mm	PU
For screwing on TH 52	5,5	+	7113685	200 ea.
For pressing in TH 53	c	ø 10 x 11	7113686	200 ea.
Flash fast installation TH 54	52	ø 10 x 11	7113687	200 ea.
Fix fast installation THS 55		ø 10 x 6	7113688	50 ea.
With premounted expanding sockets TH 58	ØXT	ø 10 x 11	7113689	200 ea.





Fast assembly concealed hinge without self closing feature









- ▶ Hinge with clip on installation without self closing feature
- ▶ For example for Push to open applications
- ▶ Quality classification under EN 15570, Level 3
- For door thickness 15 24 mm
- ▶ Cup diameter 35 mm
- Cup depth 12.8 mm
- ▶ Integrated overlay adjustment + 2 mm / 2 mm
- ▶ Integrated depth adjustment + 3 mm / 2 mm
- ▶ Height adjustment at mounting plate
- ▶ Hinge arm material: nickel plated steel
- ▶ Hinge cup material: nickel plated steel

Sensys	8675,	opening	angle	e 110°

			Full overlay	
Cup assembly	Drilling pattern	Mounting hole ø x T mm	Basis B 12,5 mm	PU
For pressing in TH 53	5,5 C	ø 10 x 11	7113690	50 ea.
Fix fast installation THS 55	Ø 35 ^{+0,2}	ø 10 x 6	7113691	50 ea.
With premounted expanding sockets TH 58	ØXT	ø 10 x 11	7113692	50 ea.





- ▶ Sensys 8645i / Sensys 8675
- ▶ Opening angle 110°



Minimum reveal per door

Door thick- Cup distance C mm										
ness mm	3.0				6.0	7.0				
15	0.2	0.2	0.2	0.2	0.2	0.2				
16	0.3	0.3	0.3	0.3	0.3	0.3				
17	0.4	0.4	0.4	0.4	0.4	0.4				
18	0.6	0.6	0.6	0.6	0.6	0.5				
19	8.0	8.0	8.0	8.0	0.7	0.7				
20	1.1	1.0	1.0	1.0	1.0	0.9				
21	1.4	1.3	1.3	1.3	1.2	1.2				
22	2.2	1.8	1.7	1.6	1.6	1.5				
23	3.0	2.6	2.4	2.2	2.0	1.9				
24	3.9	3.4	3.2	3.0	2.6	2.4				

Please note:

The table entries refer to doors with an edge radius of 1 mm.

On doors with other radii, the minimum reveal changes as follows:

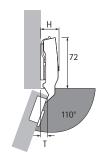
Radius 0 mm:

Values shown in table + 0.4 mm

Radius 3 mm:

Values shown in table - 0.6 mm

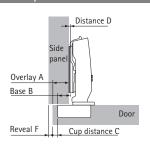
Protrusions / installed depth



Hinge protrusion H / door protrusion T for distance D = 0 mm and cup distance C = 3 mm

Door mounting option	H mm	T mm
Full overlay	25.0	8.5

Full overlay



Distance D = C + B - A

= cup distance C + 12.5 mm - overlay A

Overlay	Cup distance C mm											
mm	3.0	4.0	4.5	5.0	6.0	7.0						
	Dis	Distance D mm										
10	5.5	6.5	7.0	7.5	8.5	9.5						
11	4.5	5.5	6.0	6.5	7.5	8.5						
12	3.5	4.5	5.0	5.5	6.5	7.5						
13	2.5	3.5	4.0	4.5	5.5	6.5						
14	1.5	2.5	3.0	3.5	4.5	5.5						
15	0.5	1.5	2.0	2.5	3.5	4.5						
16		0.5	1.0	1.5	2.5	3.5						
17			0.0	0.5	1.5	2.5						
18					0.5	1.5						
19						0.5						





Fast assembly concealed hinge with integrated Silent System



- ▶ Sensys 8631i for thick doors
- ▶ 95° opening angle



- ► Concealed hinge with clip on installation and integrated Silent System
- ▶ Quality classification under EN 15570, Level 2
- ► For door thickness of 15 32 mm
- ▶ Cup diameter 35 mm
- Cup depth 12.8 mm
- ▶ Integrated overlay adjustment + 2 mm / 2 mm
- ▶ Integrated depth adjustment + 3 mm / 2 mm
- ▶ Height adjustment at mounting plate
- ▶ Hinge arm material: nickel plated steel
- ▶ Hinge cup material: nickel plated steel

Sensys 8631i, opening angle 95°				
			Full overlay	
Cup assembly	Drilling pattern	Mounting hole ø x T mm	Base B 12,5 mm	PU
For screwing on TH 52	5,5	-	7113694	200 ea.
For pressing in TH 53		ø 10 x 11	7113695	200 ea.
With premounted expanding sockets TH 58	Ø 35+02 52	ø 10 x 11	7113696	50 ea.
Flash fast installation TH 54	ØxT	ø 10 x 11	7113697	50 ea.





Fast assembly concealed hinge without integrated Silent System



- ▶ Sensys 8631 for thick doors
- ▶ 95° opening angle

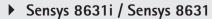


- ▶ Concealed hinge with clip on installation without integrated Silent System
- ▶ Quality classification under EN 15570, Level 2
- For door thickness of 15 32 mm
- Cup diameter 35 mm
- Cup depth 12.8 mm
- Integrated overlay adjustment + 2 mm / 2 mm
- Integrated depth adjustment + 3 mm / 2 mm
- ▶ Height adjustment at mounting plate
- ▶ Hinge arm material: nickel plated steel
- ▶ Hinge cup material: nickel plated steel

Sensys 8631, opening angle 95°											
			Full overlay								
Cup assembly	Drilling pattern	Mounting hole ø x T mm	Base B 12,5 mm	PU							
For screwing on TH 52	5,5 C 5,5 C 0 35+0,2 Ø 35+0,2 Ø x T	-	7113740	50 ea.							







95° opening angle



Minimum reveal per door

Doorthick-	Cu	o dist	ance	C mn	n				
ness mm	3.0	4.0	4.5	5.0	6.0	7.0	8.0		
15	0.1	0.1	0.1	0.1	0.1	0.1	0.1		
16	0.1	0.1	0.1	0.1	0.1	0.1	0.1		
17	0.2	0.2	0.2	0.2	0.2	0.2	0.2		
18	0.2	0.2	0.2	0.2	0.2	0.2	0.2		
19	0.3	0.3	0.3	0.3	0.3	0.3	0.3		
20	0.4	0.4	0.4	0.4	0.4	0.4	0.4		
21	0.6	0.6	0.6	0.6	0.6	0.6	0.6		
22	0.7	0.7	0.7	0.7	0.7	0.7	0.7		
23	0.9	0.9	0.9	0.9	0.9	0.9	0.9		
24	1.1	1.0	1.0	1.0	1.0	1.0	1.0		
25	1.3	1.2	1.2	1.2	1.2	1.2	1.2		
26	1.5	1.5	1.4	1.4	1.4	1.4	1.4		
27	1.7	1.7	1.7	1.7	1.6	1.6	1.6		
28	2.0	2.0	1.9	1.9	1.9	1.8	1.8		
29	2.9	2.3	2.2	2.2	2.2	2.1	2.1		
30	3.8	3.2	3.0	2.7	2.5	2.4	2.4		
31	4.8	4.1	3.8	3.6	3.1	2.7	2.7		
32	5.7	5.1	4.8	4.5	3.9	3.4	3.0		

Please note:

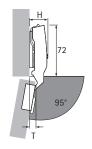
The table entries refer to doors with an edge radius of 1 mm.

On doors with other radii, the minimum reveal changes as follows:

Radius 0 mm:

Values shown in table + 0.4 mm

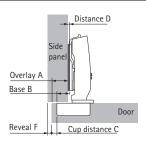
Protrusions / installed depth



Hinge protrusion H / door protrusion T for distance D = 0 mm and cup distance C = 3 mm

Door mounting option	H mm	T mm
Full overlay	24.0	12.5

Full overlay



Distance D = C + B - A= cup distance C + 12.5 mm - overlay A

Overlay	Cu	Cup distance C mm										
mm	3.0	4.0	4.5	5.0	6.0	7.0	8.0					
	Dis	Distance D mm										
10	5.5	6.5	7.0	7.5	8.5	9.5	10.5					
11	4.5	5.5	6.0	6.5	7.5	8.5	9.5					
12	3.5	4.5	5.0	5.5	6.5	7.5	8.5					
13	2.5	3.5	4.0	4.5	5.5	6.5	7.5					
14	1.5	2.5	3.0	3.5	4.5	5.5	6.5					
15	0.5	1.5	2.0	2.5	3.5	4.5	5.5					
16		0.5	1.0	1.5	2.5	3.5	4.5					
17			0.0	0.5	1.5	2.5	3.5					
18					0.5	1.5	2.5					
19						0.5	1.5					
20							0.5					



- ▶ Intermat 9935 for doors in thicknesses up to 43 mm
- ▶ 95° opening angle





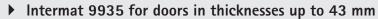
- ▶ Concealed hinge with clip on installation
- Quality classification under EN 15570, Level 2
- For door thickness 16 43 mm
- Cup diameter 40 mm
- Cup depth 13.7 mm
- Integrated overlay adjustment + 2 mm / 2 mm
- Integrated depth adjustment + 2.5 mm / 1.5 mm
- Height adjustment at mounting plate
- Hinge arm material: zinc die-cast nickel plated
- ▶ Cup hinge material: zinc die-cast nickel plated

Intermat	0032	Onening	าทส	0	aE
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intermat 9955, opening angle 95				
			Full overlay	
Cup assembly	Drilling pattern	Mounting hole ø x T mm	Base B 18 mm	PU
For screwing on TH 22 / L	5,5 C	-	7113760	10 ea.







▶ 95° opening angle



Minimum reveal per door

Door thick-	Cup	dista	ance	C mm	1					
ness mm	3.0	4.0	4.5	5.0	6.0	7.0	8.0	9.0	10.0	11.0
26	0.9	0.9	0.9	0.9	0.9	0.9	0.9	0.9	0.9	0.8
27	1.1	1.1	1.1	1.1	1.1	1.1	1.0	1.0	1.0	1.0
28	1.3	1.3	1.3	1.3	1.3	1.2	1.2	1.2	1.2	1.2
29	1.5	1.5	1.5	1.5	1.5	1.4	1.4	1.4	1.4	1.4
30	1.7	1.7	1.7	1.7	1.7	1.6	1.6	1.6	1.6	1.6
31	2.0	2.0	1.9	1.9	1.9	1.9	1.8	1.8	1.8	1.8
32	2.3	2.2	2.2	2.2	2.1	2.1	2.1	2.1	2.0	2.0
33	3.1	2.5	2.5	2.5	2.4	2.4	2.3	2.3	2.3	2.2
34	4.1	3.4	3.0	2.7	2.7	2.7	2.6	2.6	2.5	2.5
35	5.0	4.3	4.0	3.7	3.0	3.0	2.9	2.9	2.8	2.8
36	6.0	5.3	4.9	4.6	4.0	3.4	3.2	3.2	3.1	3.1
37	7.0	6.2	5.9	5.5	4.9	4.3	3.7	3.5	3.4	3.4
38	7.9	7.2	6.8	6.5	5.8	5.2	4.6	4.1	3.8	3.7
39	8.9	8.1	7.8	7.4	6.7	6.1	5.5	5.0	4.5	4.1
40	9.9	9.1	8.7	8.4	7.7	7.0	6.4	5.8	5.3	4.8
41	10.9	10.1	9.7	9.3	8.6	8.0	7.3	6.7	6.2	5.7
42	11.9	11.1	10.7	10.3	9.6	8.9	8.3	7.7	7.1	6.6
43	12.8	12.0	11.7	11.3	10.5	9.8	9.2	8.6	8.0	7.4

Please note:

The table entries refer to doors with an edge radius of 1 mm.

On doors with other radii, the minimum reveal changes as follows:

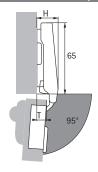
Radius 0 mm:

Value in table + 0.4 mm

Radius 3 mm:

Value in table - 0.8 mm

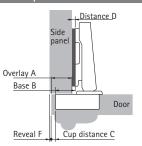
Protrusions / installed depth



Hinge protrusion H / door protrusion T for distance D = 0 mm and cup distance C = 3 mm

Door mounting option	H mm	T mm
Full overlay	20.0	10.5

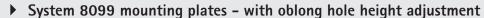
Full overlay

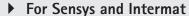


Distance D = C + B - A= cup distance C + 18 mm - overlay A

Overlay	Cup	Cup distance C mm								
mm	3.0	4.0	4.5	5.0	6.0	7.0	8.0	9.0	10.0	11.0
	Dis	Distance D mm								
12	9.0	10.0	10.5	11.0	12.0	13.0	14.0	15.0	16.0	17.0
13	8.0	9.0	9.5	10.0	11.0	12.0	13.0	14.0	15.0	16.0
14	7.0	8.0	8.5	9.0	10.0	11.0	12.0	13.0	14.0	15.0
15	6.0	7.0	7.5	0.8	9.0	10.0	11.0	12.0	13.0	14.0
16	5.0	6.0	6.5	7.0	0.8	9.0	10.0	11.0	12.0	13.0
17	4.0	5.0	5.5	6.0	7.0	0.8	9.0	10.0	11.0	12.0
18	3.0	4.0	4.5	5.0	6.0	7.0	8.0	9.0	10.0	11.0
19	2.0	3.0	3.5	4.0	5.0	6.0	7.0	8.0	9.0	10.0
20	1.0	2.0	2.5	3.0	4.0	5.0	6.0	7.0	8.0	9.0
21	0.0	1.0	1.5	2.0	3.0	4.0	5.0	6.0	7.0	0.8
22		0.0	0.5	1.0	2.0	3.0	4.0	5.0	6.0	7.0
23				0.0	1.0	2.0	3.0	4.0	5.0	6.0
24					0.0	1.0	2.0	3.0	4.0	5.0
25						0.0	1.0	2.0	3.0	4.0
26							0.0	1.0	2.0	3.0
27								0.0	1.0	2.0
28									0.0	1.0
29										0.0









Cross mounting plate for screwing on



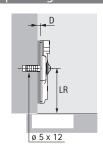


- ▶ For 4.5 mm ø x 16 mm countersunk screws
- Quality classification under EN 15570, Level 3
- Hole spacing 32 mm
- Oblong hole height adjustment ± 3 mm
- ▶ Steel, nickel plated

Hole line distance LR mm	Order no. / Dis	PU	
	1,5	3,0	
37	7113698	7113699	200 ea.

Cross mounting plate with expanding sockets and special screws





- ▶ For ø 5 x 12 mm holes
- Quality classification under EN 15570, Level 3
- ▶ Hole spacing 32 mm
- Oblong hole height adjustment ± 2 mm
- ▶ Steel, nickel plated

Hole line distance LR mm	Order no. / Dist	PU	
Tiole line distance Livillin	1,5	3,0	
37	7113700	7113701	200 ea.

Cross mounting plate with premounted Euro screws





- ▶ For ø 5 x 12 mm holes
- Quality classification under EN 15570, Level 3
- Hole spacing 32 mm
- Oblong hole height adjustment \pm 3 mm
- ▶ Steel, nickel plated

Hole line distance LR mm	Order no. / Dist	PU	
note line distance in min	1,5	3,0	
37	7113702	7113703	200 ea.







- ▶ System 8099 mounting plates with eccentric cam height adjustment
- **▶** For Sensys and Intermat

Cross mounting plate with expanding sockets and special screws





- ▶ For ø 5 x 12 mm holes
- Quality classification under EN 15570, Level 3
- Hole spacing 32 mm
- Eccentric cam height adjustment ± 2 mm
- ▶ Steel, nickel plated

Hala lina distance I D some	Order no. / Dist	PU	
Hole line distance LR mm	1,5	3,0	
37	7113704	7113705	200 ea.

Opening angle limiter for Sensys 8645i



- ► For reducing the opening angle of doors with adjoining elements
- Avoids damage to the front panel
- Also suitable for hinges without Silent System, without self closing feature
- ▶ Plastic, white
- ▶ For installation notes, see Technical information

Туре	Order no.	PU
Limitation from 110° to 85°	7113693	50 ea.







- Accessories
- **▶** Summary



Accessories 121 - 125

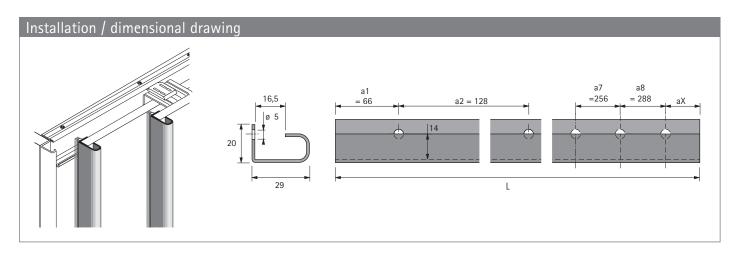


Door profile



- ▶ Predrilled
- For door thicknesses of 15 16 mm
- ▶ Customised lengths on request

Material	Finish	Length mm	Quantity for 2-door	Quantity for 3-door	Order no.	PU
Aluminium	Silver anodised	2500	3	4	7113855	1 ea.

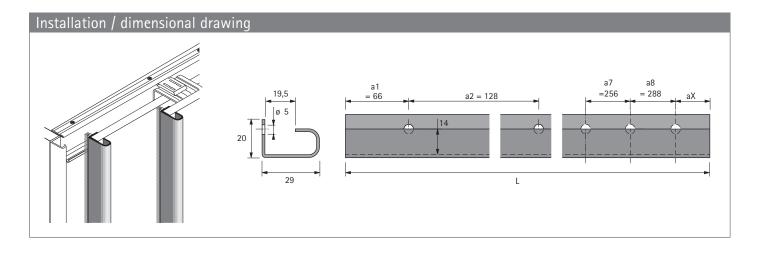


Door profile



- ▶ Predrilled
- ▶ For door thicknesses of 18 19 mm
- Customised lengths on request

Material	Finish	Length mm	Quantity for 2-door	Quantity for-3 door	Order no.	PU
Aluminium	Silver anodised	2500	3	4	7113856	1 ea.

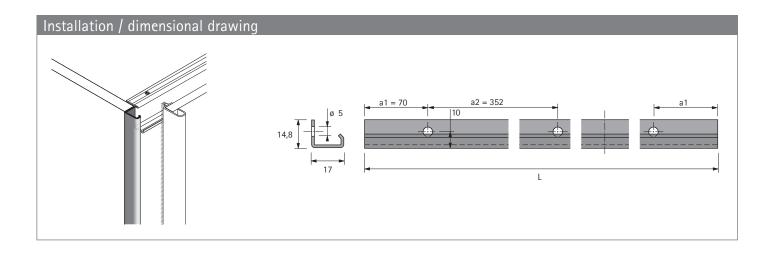


Cabinet body end profile for rear most door



- PredrilledCustomise Customised lengths on request

Material	Finish	Length mm	Quantity for 2-door	Quantity for 3-door	Order no.	PU
Aluminium	Silver anodised	2500	1	2	7113857	1 ea.



Adjustment fitting, aluminium

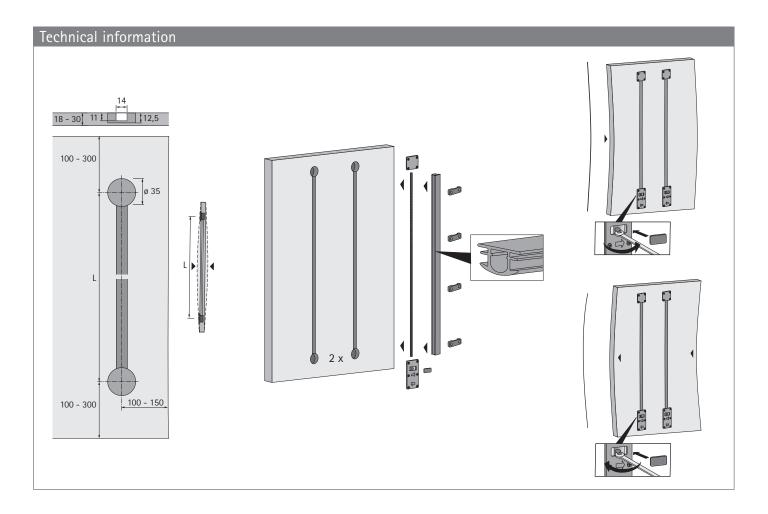


- ▶ For straightening distorted furniture doors
- Can also be used as a precautionary measure to prevent doors from warping
- For door / front thicknesses of 16 25 mm
- Maximum door / front panel height 2600 mm
- Length of threaded rod 2000 mm, can be shortened as required
- 2 adjustment fittings must be installed per door/front
- Fast, screwless installation and adjustment requiring just one hand
- For silent door / front movement
- Cover for 35 mm ø holes, silver plastic
- Covers for groove, aluminium, silver anodised
- One set comprising two adjustment fittings

Set comprises:

2 adjustment fittings

Order no.	PU	
7113636	1 set	





Accessories

Adjustment fitting, plastic



- ▶ For straightening distorted furniture doors
- Can also be used as a precautionary measure to prevent doors from warping
- ▶ For door / front panel thicknesses from 16 mm
- ▶ Maximum door / front panel height 2600 mm
- Installing the fitting is simple and straightforward: a pair of threaded rods, one with a right-hand thread and one with a left-hand thread, are fed into a clamping sleeve.
- ▶ The threaded rods are each additionally supported in a housing that slots into a 35 mm drilling where it is screwed into place.
- ▶ Turning the clamping sleeve produces tensile or compressive force that corrects warping or bowing.
- The housing, clamping sleeve and threaded rods are covered to prevent damage to wardrobe and laundry
- The adjustment fitting can also be used horizontally
- It is recommended that 2 vertical adjustment fittings are installed near the outer edge. On large, wide doors, 2 horizontal fittings can be used instead or in addition
- ▶ 2 adjustment fittings per door are required

Set comprises:

- ▶ 1 housing with right-hand threaded rod
- ▶ 1 housing with left-hand threaded rod
- 1 clamping sleeve
- ▶ 1 plastic cover plate
- 2 plastic cover strips
- 2 retainers for cover strips

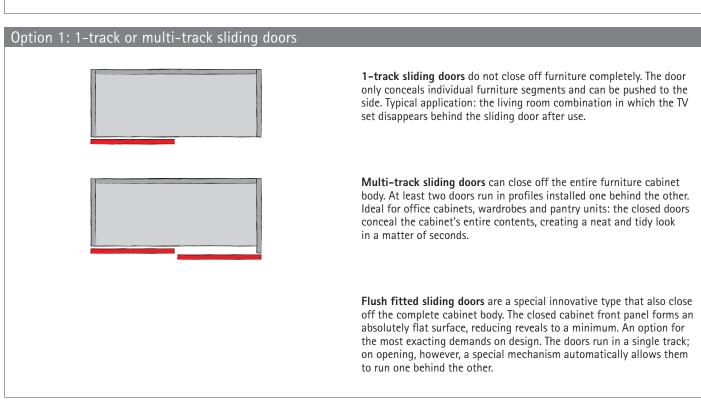
Order no.	PU
7113858	2 set

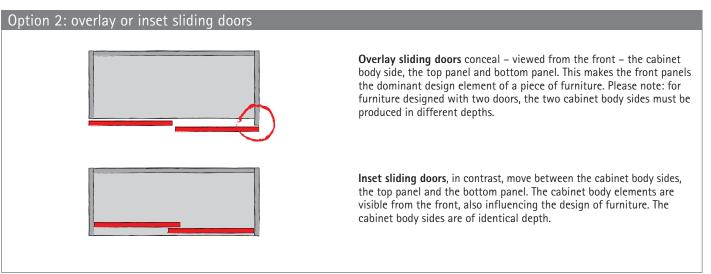




- **Technical information**
- Design advice

Always the best system Hettich sliding door systems give you the ideal solution to meet any consumer demand, because Hettich offers you numerous system options. Each design provides its own particular benefits and creative impact on the piece of furniture. Take advantage of Hettich sliding door systems for all cabinets and shelf units. We are now going to give you a brief introduction to the various systems, so you can quickly find the main criteria for selecting the right sliding door system.

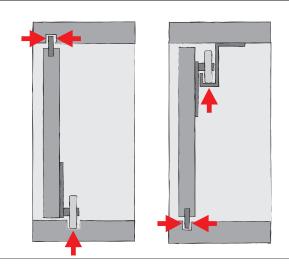






- **▶** Technical information
- Design advice

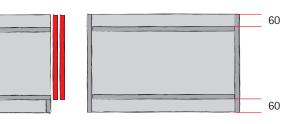
Option 3: bottom running or top running sliding doors



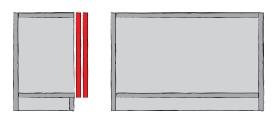
Bottom running sliding doors stand on rollers along their bottom edge and are stabilised by a guide at the top edge of the door. Given the uncomplicated cabinet body construction, predominantly low door weights and straightforward installation, bottom running doors are seen as the optimum gateway to constructing sliding door cabinets.

Top running sliding doors are suspended from the top panel. A guide at the bottom panel prevents the doors from wobbling. The fitting components can be positioned unobtrusively at the top and bottom panel – for furniture designed with a look of harmony. Top running sliding doors are ideal for heavy doors, e.g. in large wardrobes.

Option 4: installing sliding doors on or in front of the top panel



With a simple trick, the fitting technology can be installed largely **out of view on the top panel**: the top panel is lowered by 60 mm. Proviso: the piece of furniture is a tall cabinet with a top panel that is positioned out of sight.



On low cabinets, the top panel is always visible. In this case, cabinet body and top panel are conventionally mounted at right angles and the fitting technology is either attached in front of or in the top or bottom panel. The doors close flush at the top – a neat looking solution. Incidentally: the cabinet here is designed in the same way as hinged door cabinets. Benefit: subsequent conversion from hinged door to sliding door system can be done with little effort.

Option 5: sliding door format and material





Key to selecting the appropriate system: format and material of the sliding door. In terms of format, bear in mind that wider doors run far more stably than narrow, tall sliding doors. Rule of thumb: the sliding door width should be at least half the height of the door.



- **▶** Technical information
- Design advice

Definition of important dimensions Door reveal Door offset Door protrusion Door overlap

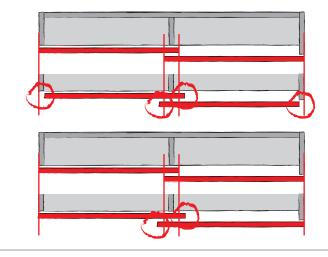
The **door reveal** is the extent to which the door overlaps the cabinet body side.

The **door protrusion** is the measure of opened door offset to the centre panel.

The **door offset** prevents the forward door from knocking against the handle on the rear door.

Door overlap is the surface of the rear most door that is permanently covered by the front most door. The overlap should be approx. twice as large as the gap between front most door and rear most door to avoid being able to see inside the cabinet through the gap. On aluminium framed doors, frame width is often taken as the overlap. This positions the upright frame sections of the front most door and rear most door exactly in front of one another down the middle of the cabinet.

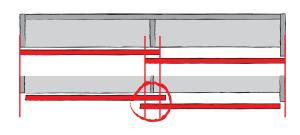
Door reveal as a variable influencing door protrusion



Reducing the door reveal increases the door protrusion on doors of identical width.

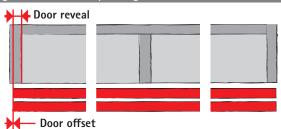
Increasing the door overlap on account of a larger door increases the door protrusion.

The centre panel as a variable influencing door protrusion



A thinner centre panel increases the door protrusion on doors of identical width.

Design with flush opening doors



The rear door must produce the same door reveal as the forward door. It must be noted here that this requires the use of special profiles.

- **▶** Technical information
- **Quality criteria**

Quality that meets all the demands

The quality of the sliding door systems is monitored continuously. Hettich fittings comply with the national and international quality standards of the markets our customers operate in. The diagrams below show some of the tests to which Hettich fittings are subjected.

Load capacity

The values stated in the catalogue for Hettich sliding door systems comprise the permissible total weight of the door in combination with the permitted door sizes. All Hettich sliding door systems pass the overload test to EN 15706. The sliding door systems are suitable for furniture to EN 14749 when processed correctly as specified in the catalogue.

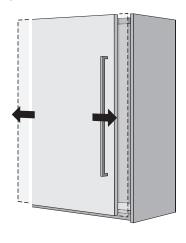
Corrosion test

Hettich sliding door systems satisfy the requirements on corrosion defined in EN 15706, 72-hour condensation-water test to EN 6270.

Endurance test

The door must withstand a defined number of opening and closing cycles at a defined speed.

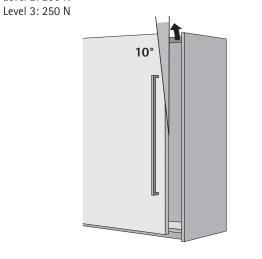
Level 1: 10,000 cycles Level 2: 20,000 cycles Level 3: 40,000 cycles



Lift off guard

The door is pulled up and forwards at an angle with a defined force and must not become detached or fall out of the cabinet.

Level 1: 150 N Level 2: 200 N



Closing test

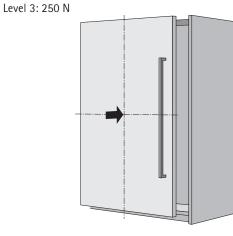
The door must withstand a specific number of closing cycles under a defined tensile load.



Horizontal safety test

Pressure is applied to the middle of the door with a defined force. The door must not become detached or fall out of the cabinet body.

Level 1: 150 N Level 2: 200 N



Folding door systems

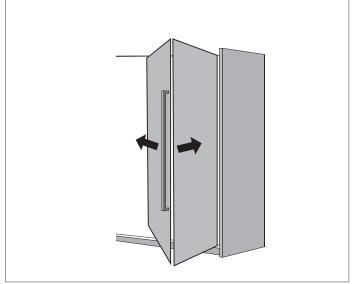
- **▶** Technical information
- Quality criteria

Quality that meets all the demands

The quality of the folding door systems is monitored continuously. Hettich fittings comply with the national and international quality standards of the markets our customers operate in. The diagrams below show some of the tests to which Hettich fittings are subjected.

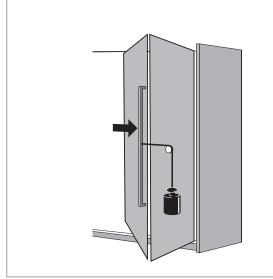
Endurance test

The door must withstand a defined number of opening and closing cycles at a defined speed.



Closing / extension test

The door must withstand a specific number of oppening cycles under a defined tensile load.







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7113708	9	7113744	35	7113801	72	7113839	78
7113709	9	7113745	35	7113802	72	7113840	78
7113710	9	7113761	35	7113803	72	7113841	78
7113711	9	7113762	35	7113804	72	7113842	78
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7113636	10	7113779	47	7113725	73	7113665	88
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Technical information / Legal Notice

General technical conditions

The fitting instructions, screw fixing points and load capacity information provided in this catalogue assume proper attachment using screws specified by Hettich to a chipboard panel providing a screw pull out resistance of at least 1,000 N in accordance with EN 320.

Hettich accepts no responsibility for the load capacity of furniture and its components if other materials or other fastening methods are used; the furniture manufacturer must verify the load capacity. The fitting situations shown in this catalogue are only intended to illustrate the possible options. The furniture manufacturer is responsible for ensuring that furniture is designed in compliance with standards, in particular with regard to meeting the requirements on safety. We will be pleased to provide any further information

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September 2023

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